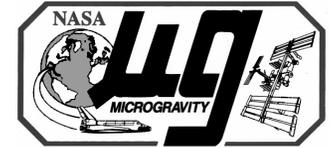
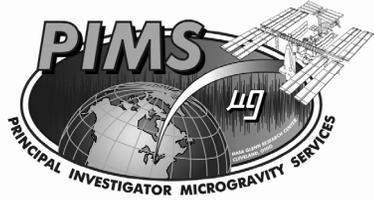


Microgravity Control & Disturbance Predictions for ISS Payloads



Section 18: Microgravity Control & Disturbance Predictions for ISS Payloads

John A. Heese
Microgravity Control Project Lead
ZIN Technologies



Microgravity Control & Disturbance Predictions for ISS Payloads



Presentation Agenda

- **Overview**
- **Isolation Approaches**
- **Microgravity Control Requirements**
- **Analytical Tools Available**
- **Process Flow**
- **Modeling Requirements**
- **Disturbance Prediction & Testing**
- **Disturbance Allocations**
- **Verification & Validation**
- **On-Orbit Testing**
- **Contact List**



Microgravity Control & Disturbance Predictions for ISS Payloads



Overview

- **Protect Science for 30 Day Microgravity Periods**
- **Vibration Isolation Approaches (ARIS, PaRIS, other)**
- **Microgravity Requirements for Science Locations**
- **Need for a Clear Common Approach**
- **Identify Payload Disturbers (Offboard & Onboard)**
- **Basis for Payload Microgravity Allocations**
- **Microgravity Requirement Verifications**
- **Fluids & Combustion Facility Assessment**
- **EXPPCS Disturbances (Operational Scenario Example)**
- **ARIS Operations for EXPRESS Rack No. 2**



Microgravity Control & Disturbance Predictions for ISS Payloads



Acronyms

- ARIS – Active Rack Isolation System
- CIR – Combustion Integrated Rack
- EXPPCS – EXperiment Physics of Colloids in Space
- EXPRESS – EXpediate the PRocessing of Experiments to Space Station
- FCF – Fluids Combustion Facility
- FIR – Fluids Integrated Rack
- HHR – Habitat Holding Rack
- ICE – ISS Characterization Experiment
- MAMS – Microgravity Acceleration Measurement System
- MEL – Microgravity Emissions Laboratory
- MSRR – Material Science Resource Rack
- NIRA – Non-Isolated Rack Assessment
- PaRIS – Pasive Rack Isolation System
- RTS – Remote Triaxial System
- SAMS – Space Acceleration Measurement System
- SE – Sensor Enclosure
- SM – Service Module
- SRED – Science Requirement Envelope Document



Microgravity Control & Disturbance Predictions for ISS Payloads



Isolation Approaches

- **Active Rack Isolation System (ARIS)**
 - Active Rack Isolation Bandwidth ~ 0.01 to 2 Hz (Configuration Dependent)
 - Passive Rack Isolation Bandwidth ~ 2 Hz & Up (Configuration Dependent)
 - Connected to ISS by 8 Pushrods and Configuration Dependent Umbilicals
 - Use of Isolation Plate Attached to US Lab Structure
 - Use of 6 Snubbers & Snubber Cups
 - Alignment Guides Used to Lock Down Rack
 - Actuates Rack by Responding to Sensed Position and Accelerations
 - Currently Working in EXPRESS Rack Nos. 2 & 3 in U.S. Lab Module
 - Scheduled for 7 ISPR's (4 EXPRESS Racks, FIR, MSRR, & TBD)
 - Programmable Controller Tied in to On-Orbit Processor
 - ARIS Modes – Initialize, Idle, Active, Rest, Hold, Secure, Passive, Nogo



Microgravity Control & Disturbance Predictions for ISS Payloads

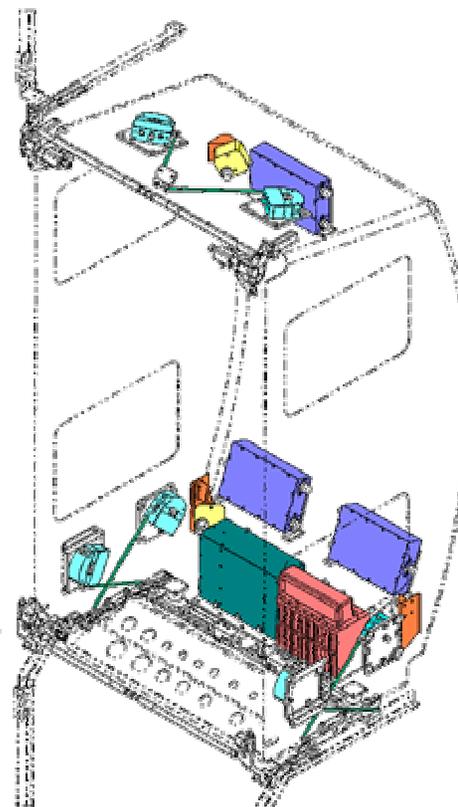


ARIS Operational Modes

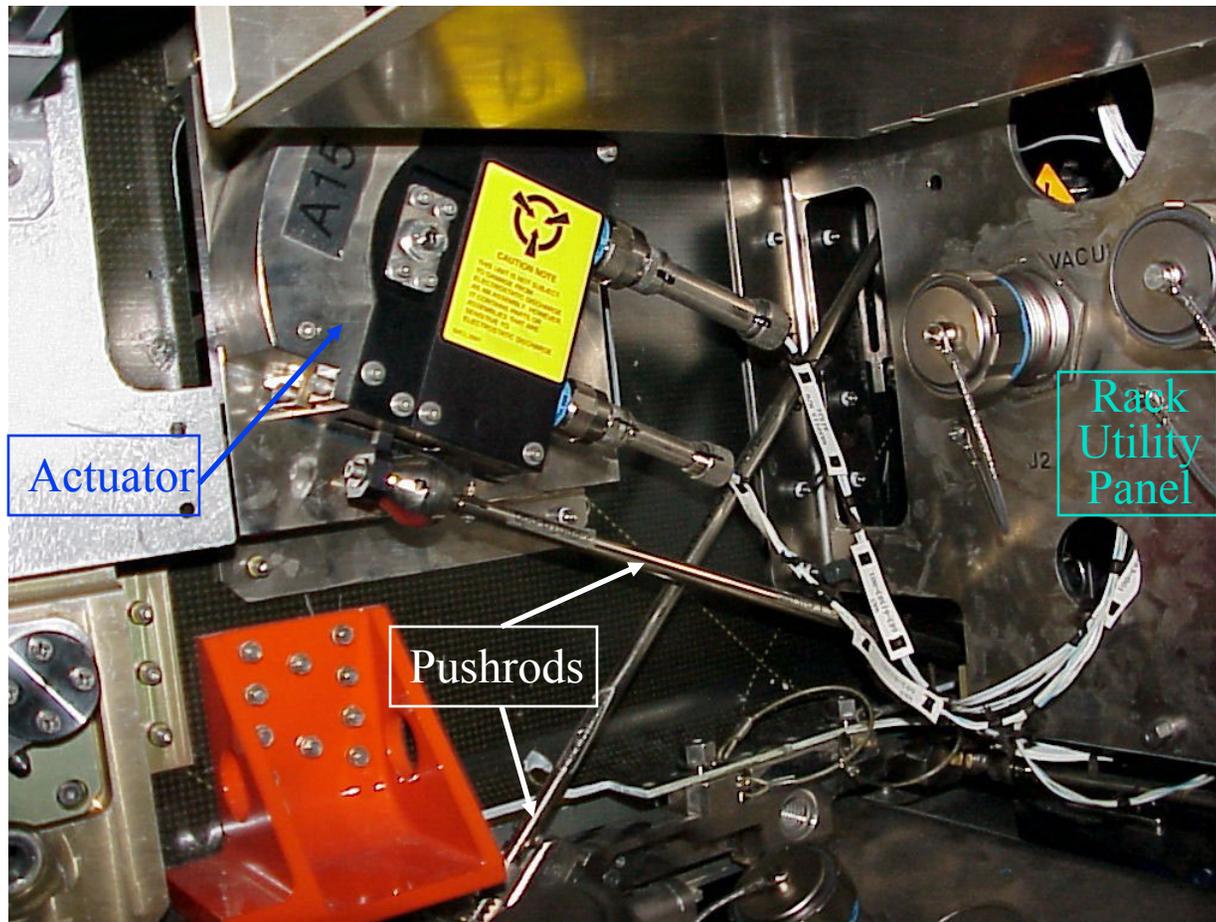
- **Initialize** – Enters this stage when power is applied to the rack
- **Idle** – No control of rack position; rack can bounce off hard stops; health status of ARIS provided
- **Active** – ARIS senses and compensates acceleration; rack position is monitored & limited to prevent contact with mechanical stops
- **Rest** – Rack moved to center position; actuator forces remain constant; rack can move due to station motion
- **Hold** – Rack is centered by position feedback during station maneuvers
- **Secure** – Rack is held secure by alignment guides in the snubber cups
- **Passive** – Rack is held by foam inserts in the snubber cups
- **Nogo** – Transitions to this state when system errors are detected; like idle mode with no actuator commands

ARIS Overview - Design

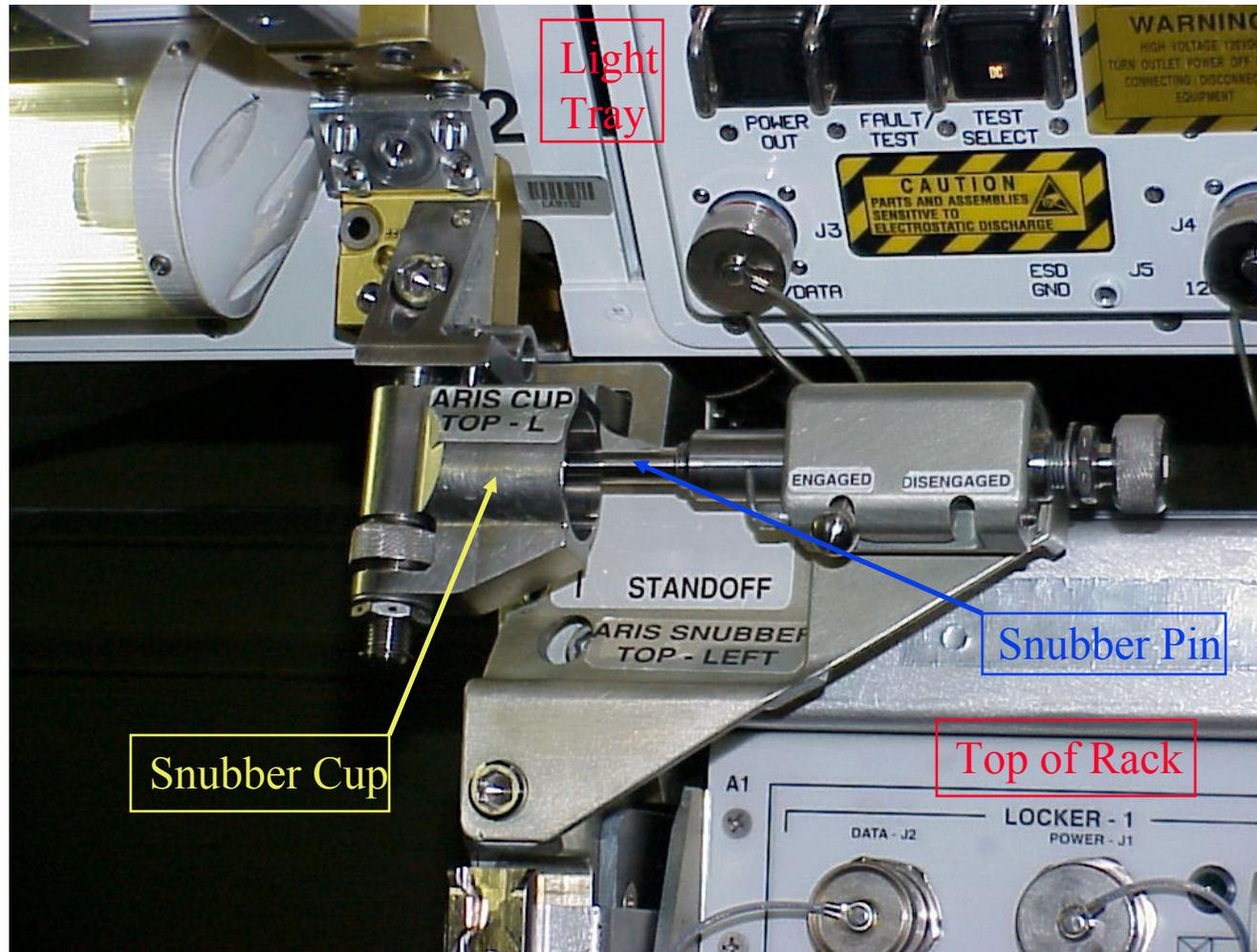
- ➔ ARIS Controller (Control & input/output):
Decoupling implemented in controller allows freedom to place actuators and sensors.
Payloads have extensive command, data acquisition, and control options.
- ➔ 3 Remote Electronic Units : Programmable analog filters & gains & 16 bit analog-to-digital converters.
- ➔ 3 Tri-axial Accelerometer Heads : Built small to fit in rack corners
- ➔ 1 Actuator Driver : Pulse width modulation used to reduce power consumption
- ➔ 8 Actuators : Voice coil rotary actuator used to reduce profile and power consumption.



ARIS Actuator & Pushrods



ARIS Snubber & Cup

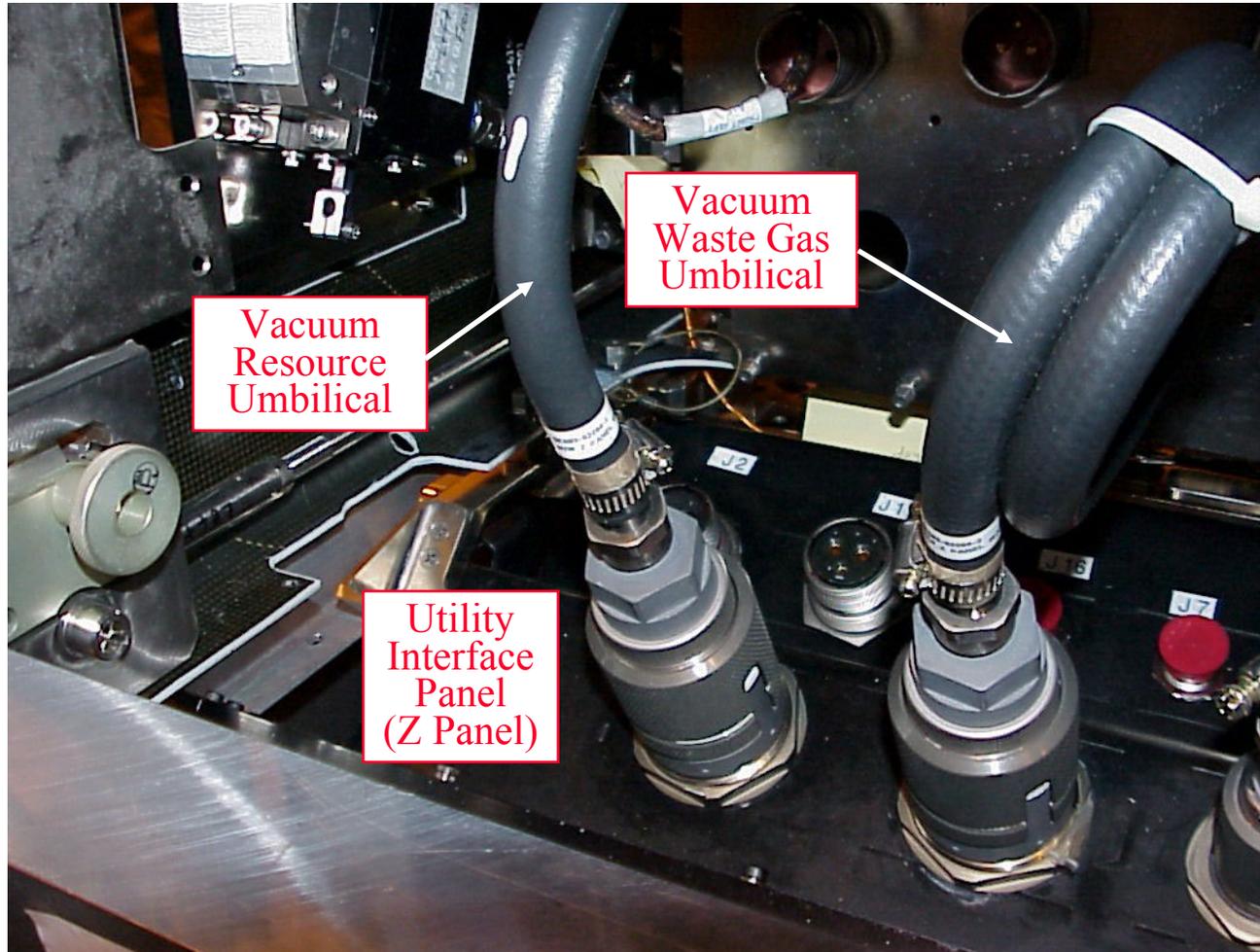


Microgravity Control & Disturbance Predictions for ISS Payloads



ARIS Umbilical Set for EXPRESS Rack No. 2 to US Lab Z Panel

Vacuum Umbilicals on Z Panel





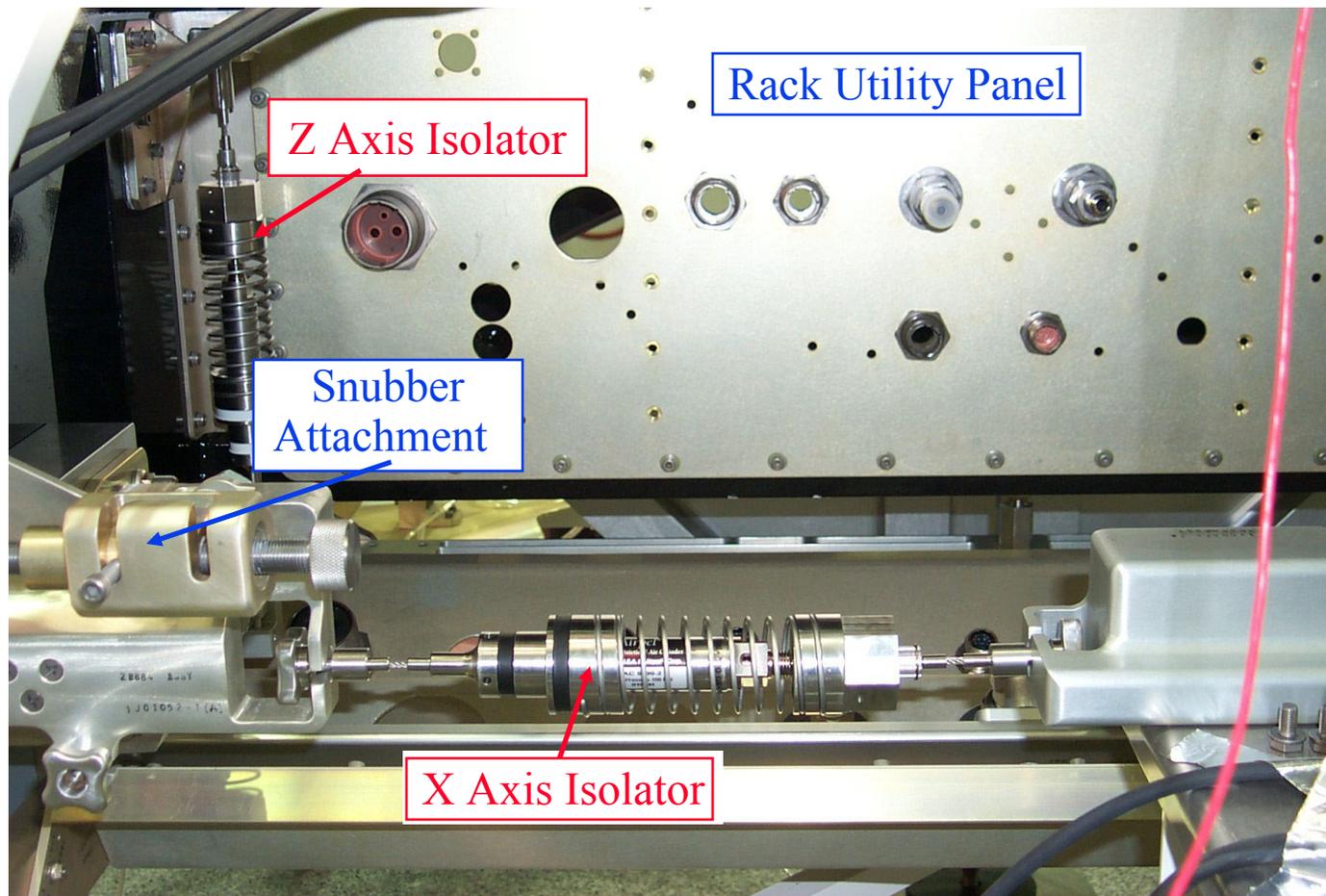
Microgravity Control & Disturbance Predictions for ISS Payloads



Isolation Approaches

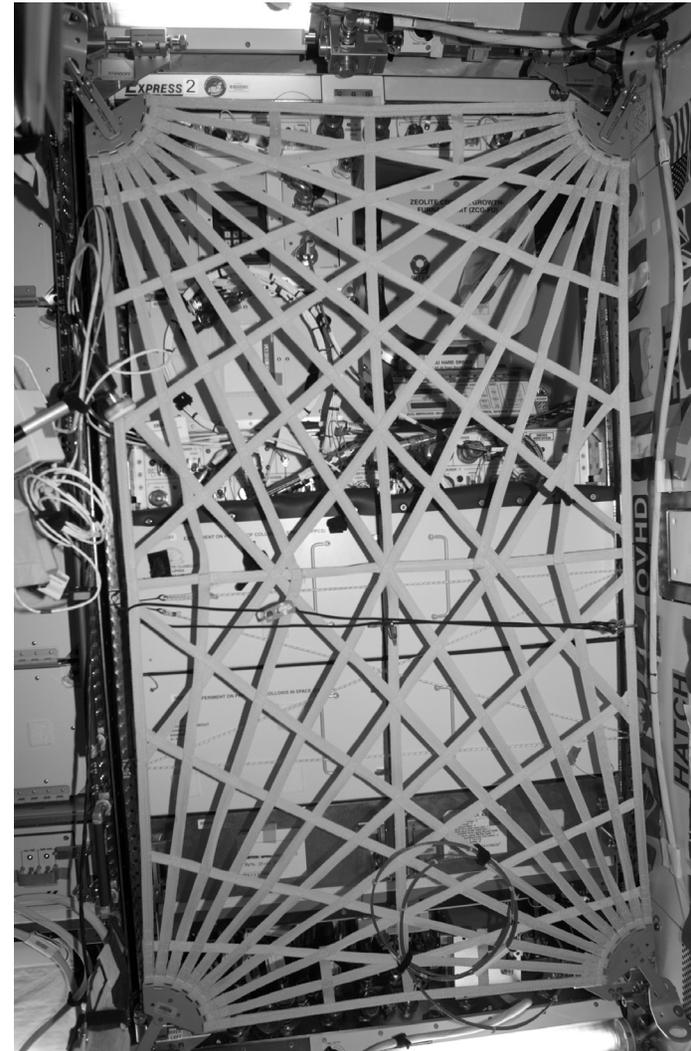
- **Passive Rack Isolation System (PaRIS)**
 - Utilizes Some Existing ARIS Hardware
 - Passive Rack Isolation Bandwidth ~ 0.5 Hz & Up (Configuration Dependent)
 - Connected to ISS by 8 Spring/Damper Isolators & Configuration Dependent Umbilicals
 - Use of Isolation Plate Attached to US Lab Structure
 - Use of 6 Snubbers & Snubber Cups
 - Alignment Guides Used to Lock Down Rack
 - Scheduled for 3 ISPR's (two for HHR & one for CIR)
 - Pre-Launch Tunable Directional Dependent Stiffness & Damping
- **Foam Inserts in ARIS Snubber Cups**
 - Foam Damping Material Placed in Front 4 Snubber Cups
 - Passive Rack Isolation Bandwidth ~ 1.0 Hz & Up (Configuration Dependent)
 - Connected to ISS by Snubber Isolation Material & Configuration Dependent Umbilicals
 - Utilized On-Orbit in US Lab Module for EXPRESS Rack No. 2
- **On-Orbit Protection (Microgravity Rack Barrier)**
- **Local Disturber Isolation at Source (Grommets or Damping Material)**

PaRIS X & Z Axes Isolators



Microgravity Rack Barrier

- EXPRESS Rack No. 2 in US Lab Module
- Used for Microgravity Racks
- Attached to Rack during Initial Set-up
- Protects Payloads from Crew Induced Loads





Microgravity Control & Disturbance Predictions for ISS Payloads



Microgravity Control Requirements

- **Payload Requirements**

- Based on Being a Good Neighbor (Limit Payload Disturbances on Environment of Other Payloads During ISS Microgravity Modes)
- Disturbance Force Limits at Rack Attachment Brackets or Isolation System Connections to ISS
- Payload Rack Microgravity Requirements in 57000-NA-0110H (PIRN 0110H)
 - Quasi-Steady Requirements (10 lb-sec impulse limit for any 10 to 500 sec. period)
 - Vibratory Requirements (acceleration & force methods)
 - Transient Requirements (10 lb-sec limit for any 10 sec. period & 1000 lb peak limit)
- Generic Microgravity Control Plan (SSP 57916)
 - Appendix Pending Approval
 - ARIS Sensor Saturation
 - Rack Sway Space Limits
 - ARIS Rack Allocations
 - Microgravity Disturbance Verification Approaches



Microgravity Control & Disturbance Predictions for ISS Payloads



Microgravity Control Requirements

- **Payload Requirements (Continued)**
 - PaRIS Requirements Not Currently Developed
 - PIRN 0110H Should Be Met at Rack Interface
 - Sway Space Limits Needed
- **Project (Facility Rack) Requirements**
 - Based on Acceptable Microgravity Level at Science Location
 - Specific Science Microgravity Requirements
 - For FCF: Science Envelope Requirements Document (SRED)



Microgravity Control & Disturbance Predictions for ISS Payloads



Analytical Tools Available

- **NASTRAN for Rack, Umbilicals, Isolators, & Payload Modeling**
- **AutoSEA Modeling Based on Density of Modes (Used for frequency greater than 50 Hz with at least 3 modes needed within each bandwidth)**
- **MATLAB Simulink for ARIS & PaRIS Response & ARIS Controller Tuning**



Microgravity Control & Disturbance Predictions for ISS Payloads

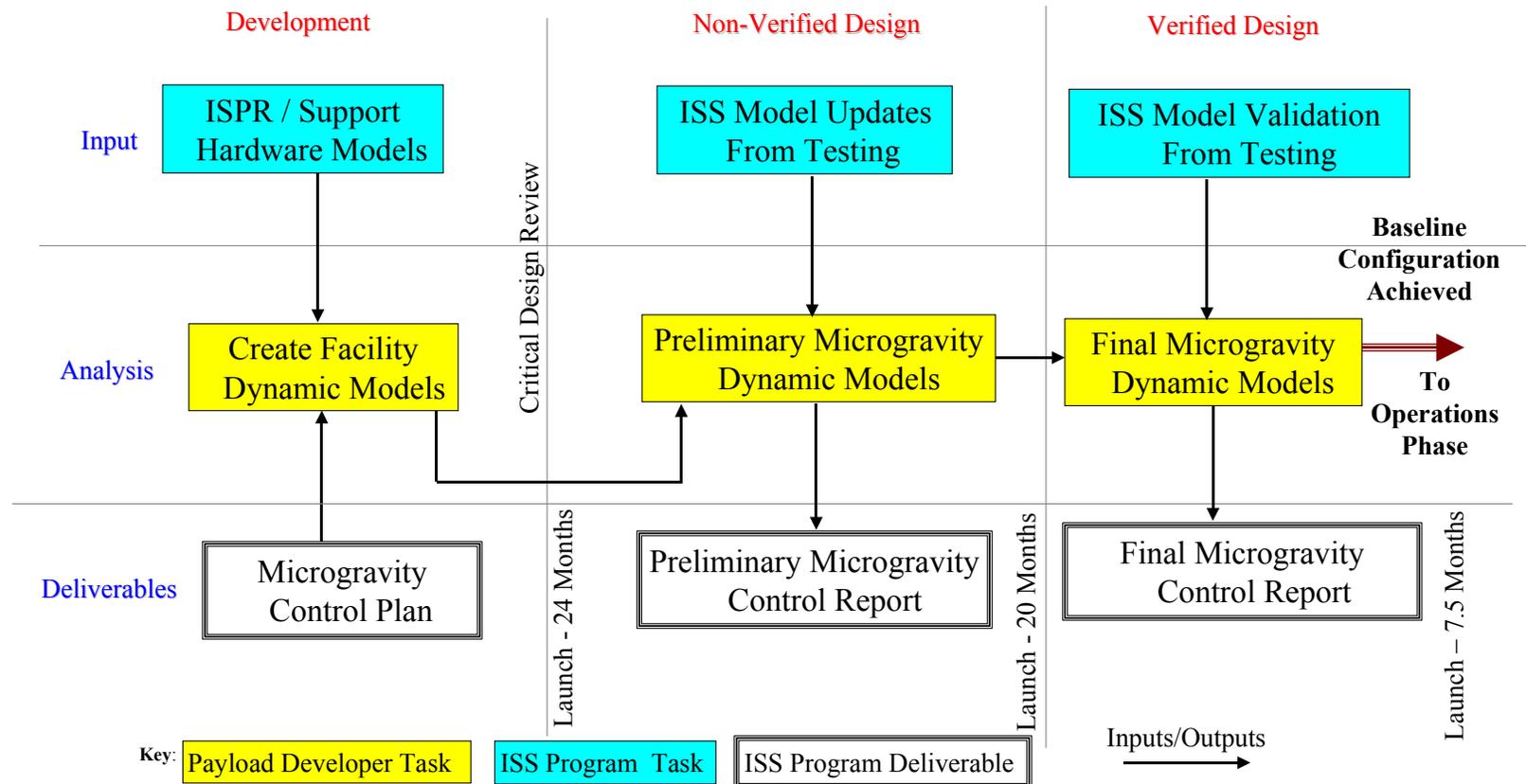


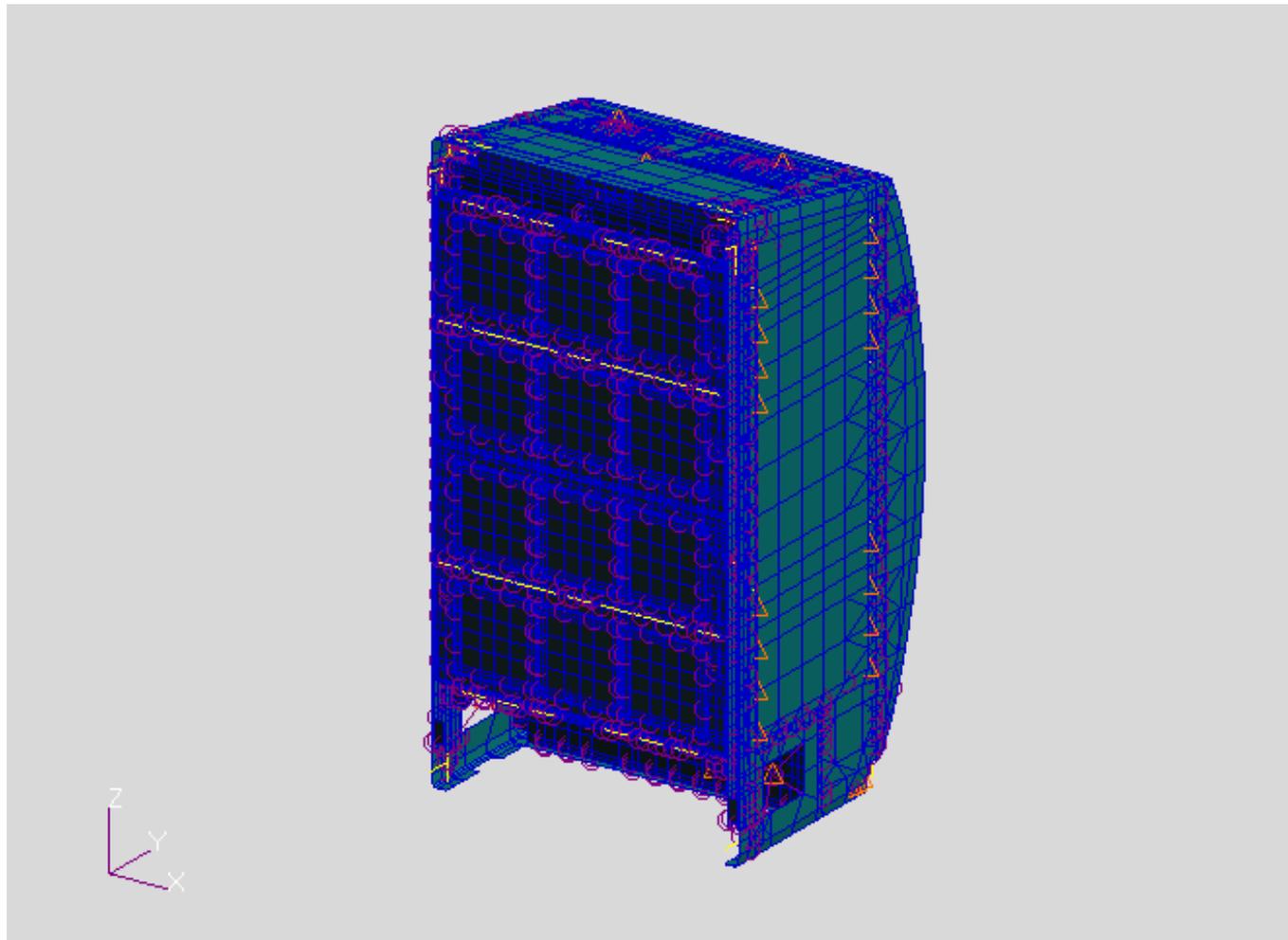
Process Flow

- **ISS Program Responsibilities**
 - On-Orbit ISPR NASTRAN Model (with or w/o ARIS or PaRIS)
 - Reduced US Lab NASTRAN & SEA Models
 - ISS Offboard Rack Vibration Environment (NIRA)
- **Isolation System Responsibilities**
 - Umbilical & Isolator Stiffness & Damping for Analytical Models
 - Simulink Model of ARIS / PaRIS System and Generic Rack & Umbilicals
 - Tune ARIS Controller for Payload Rack
- **Payload Developer Responsibilities**
 - Identify & Assess Rack Disturbers
 - Facility On-Orbit NASTRAN Model with Disturber & Science Locations
 - Facility Simulink Model with Transfer Functions for Key Interfaces
 - Modify Model for Different On-Orbit Configurations
 - Complete Microgravity Verifications

Process Summary

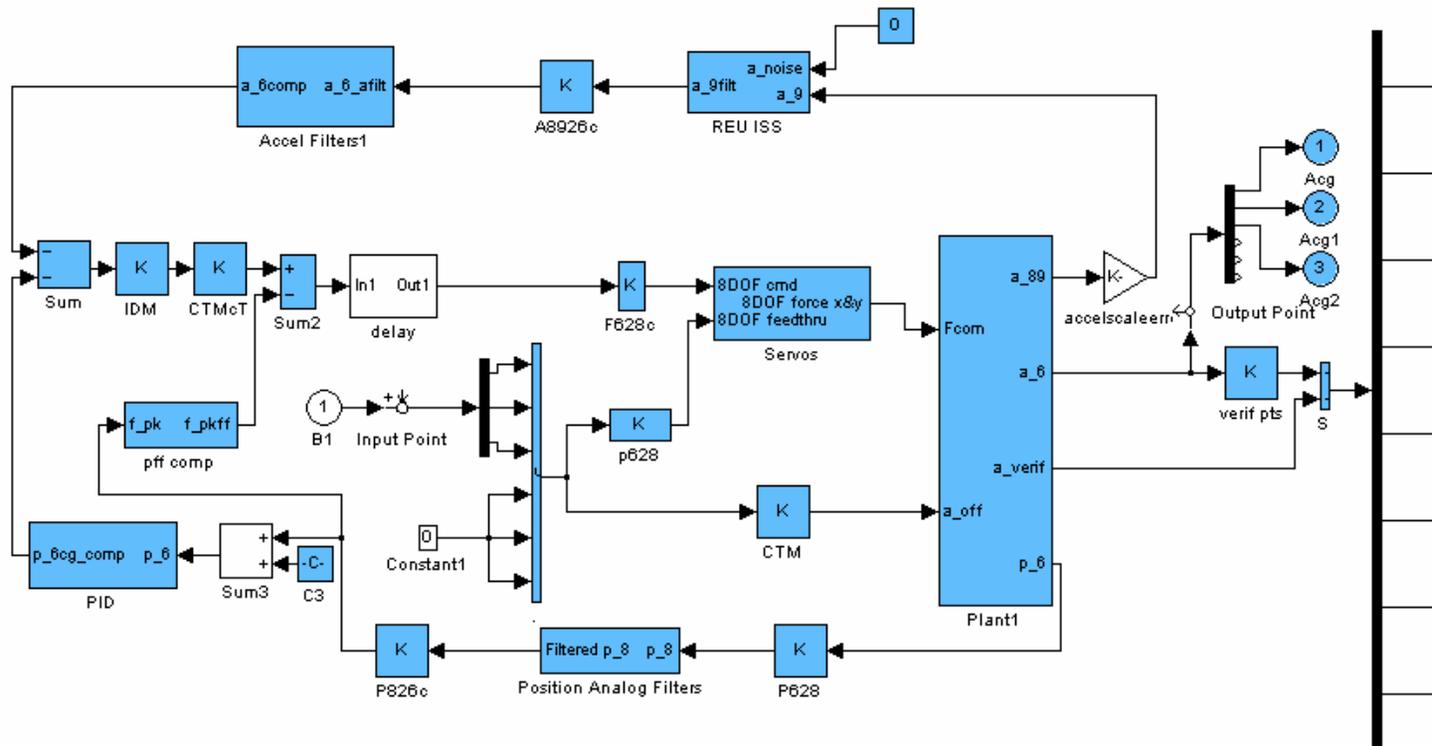
Microgravity Control Integration Analytical Process Flow



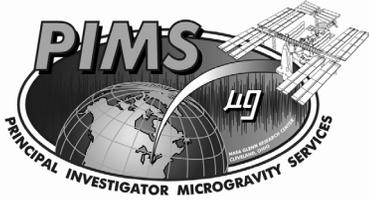


On-Orbit NASTRAN Model

Facility Rack Simulink Model



Model does not yet include anti-bump or hysteresis effects.

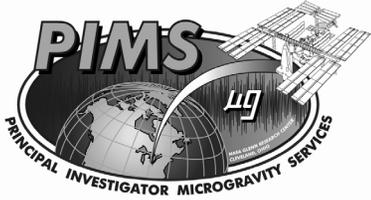


Microgravity Control & Disturbance Predictions for ISS Payloads



Disturbance Prediction & Measurement

- **Write Facility Microgravity Control Plan**
 - Identify Potential Disturbers
 - Facility Microgravity Critical Items List
 - Explain Disturbance Testing Approach
- **Disturbance Prediction**
 - Utilize MIPT Disturber Data Base for Initial Onboard Disturbers
 - Non-Isolated Rack Assessment (NIRA) Predictions for Offboard Environment at Assembly Complete
 - Utilize SAMS Offboard Rack Acceleration Data for Pre-Assembly Complete Phases
 - Input into Facility Rack Predictive Model
- **Disturbance Measurement Pre-Launch**
 - Utilize 3 Degree of Freedom Air Table
 - Pendulous Measurements of Disturbers by Cabling in Microgravity Emissions Lab (MEL)
 - Suspend Entire Integrated Rack by Cabling & Activate Disturbers
- **Microgravity Allocations of Disturbers**
 - Compare Microgravity Levels with Margin Available



Microgravity Control & Disturbance Predictions for ISS Payloads



Pre-Launch Testing

- **Disturber Testing in Microgravity Emissions Lab (MEL)**
- **Umbilical Stiffness Testing (ARIS Air Slide Mass Test Device)**
- **Rack Characterization Tests (Modal and Modal Damping)**
- **Rack Mass Model with Umbilicals at ARIS 3 DOF Test Bed**
- **Rack Mass Model with Isolators & Umbilicals at PaRIS 3 DOF Test Bed**



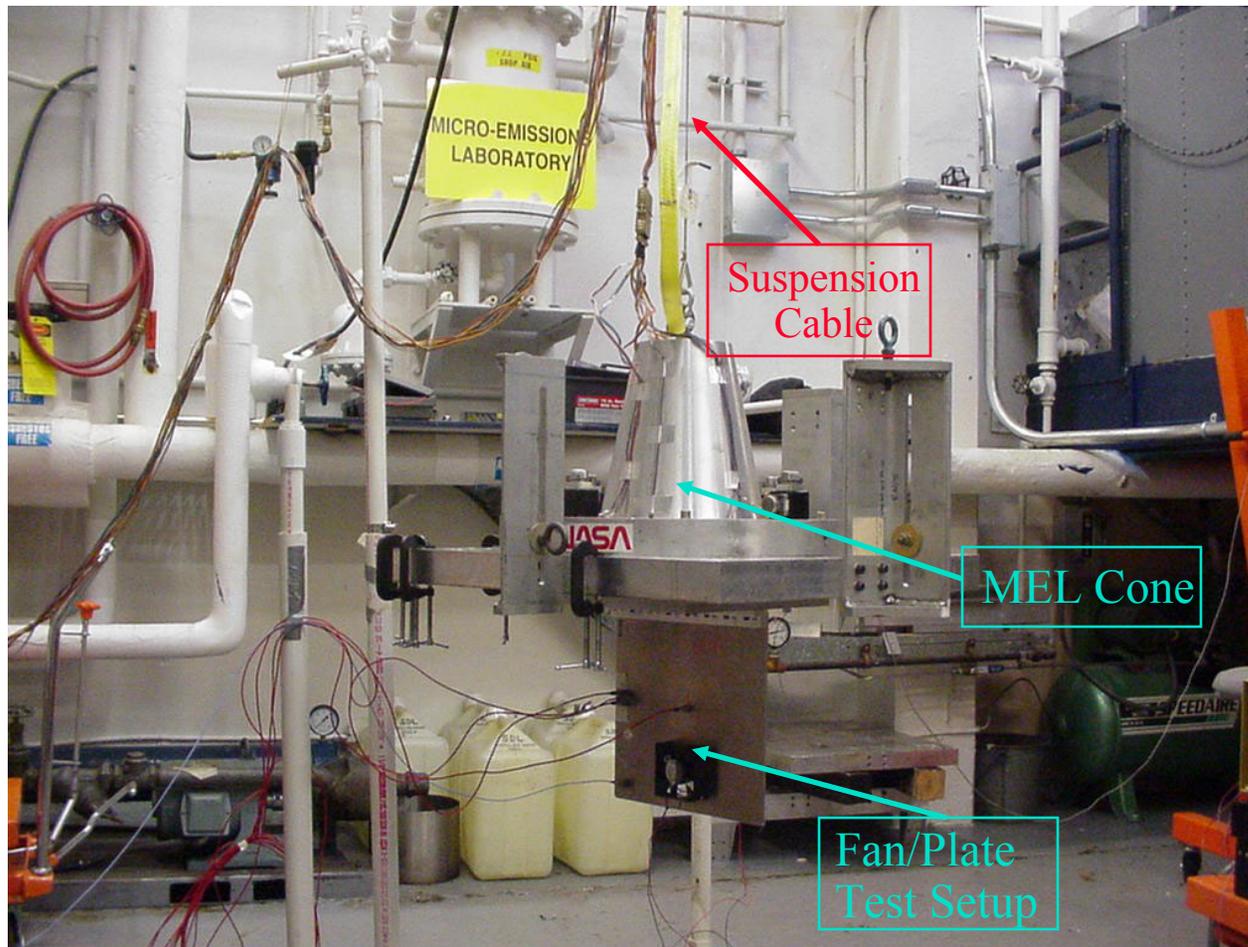
Microgravity Control & Disturbance Predictions for ISS Payloads

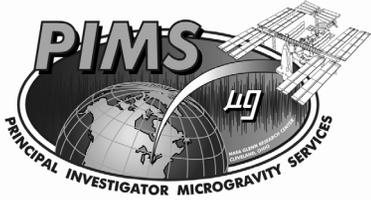


NASA GRC MEL Modeling & Comparison

- **6 DOF Inertial Measurement System**
 - 98 lb. Mushroom Cone
 - 33 foot Suspension Cable
 - Zero Rate Spring Mechanism and Pneumatic Suspension System (0.3 Hz)
 - 10 QA-700 Servo Control Accelerometers
- **Defines Forces & Moments at the Test Unit C.G.**
- **MEL Comparison of Test Results & Modeling**
 - Setup Fan / Plate Test & Associated NASTRAN Model for 4 Configurations
 - Showed Damping Key to Accurate Model Predictions (Assumed 2%)
 - Preliminary ARIS-ICE Data Is Indicating Some Modal Damping in the 4% to 5% Range

MEL Setup for Fan Test





Microgravity Control & Disturbance Predictions for ISS Payloads



EXPeriment Physics of Colloids in Space (EXPPCS) MEL Testing

- **EXPPCS Tested in the MEL Prelaunch**
- **Data from 1 to 300 Hz Obtained**
- **Forces at Experiment to Rack Interface**
- **Compared with EXPRESS Rack Allocations**
- **MEL Background Noise Check Performed**
- **Ten EXPPCS Operational Scenarios Run**
- **Three Vibratory Exceedances Found**

EXPPCS MEL Testing

Simulated Middeck
Locker/Adapter Plate

Suspended
MEL Cone

Test Section (TS) Double
Middeck Locker
Configuration



Avionics Section (AS)
Double Middeck Locker
Configuration



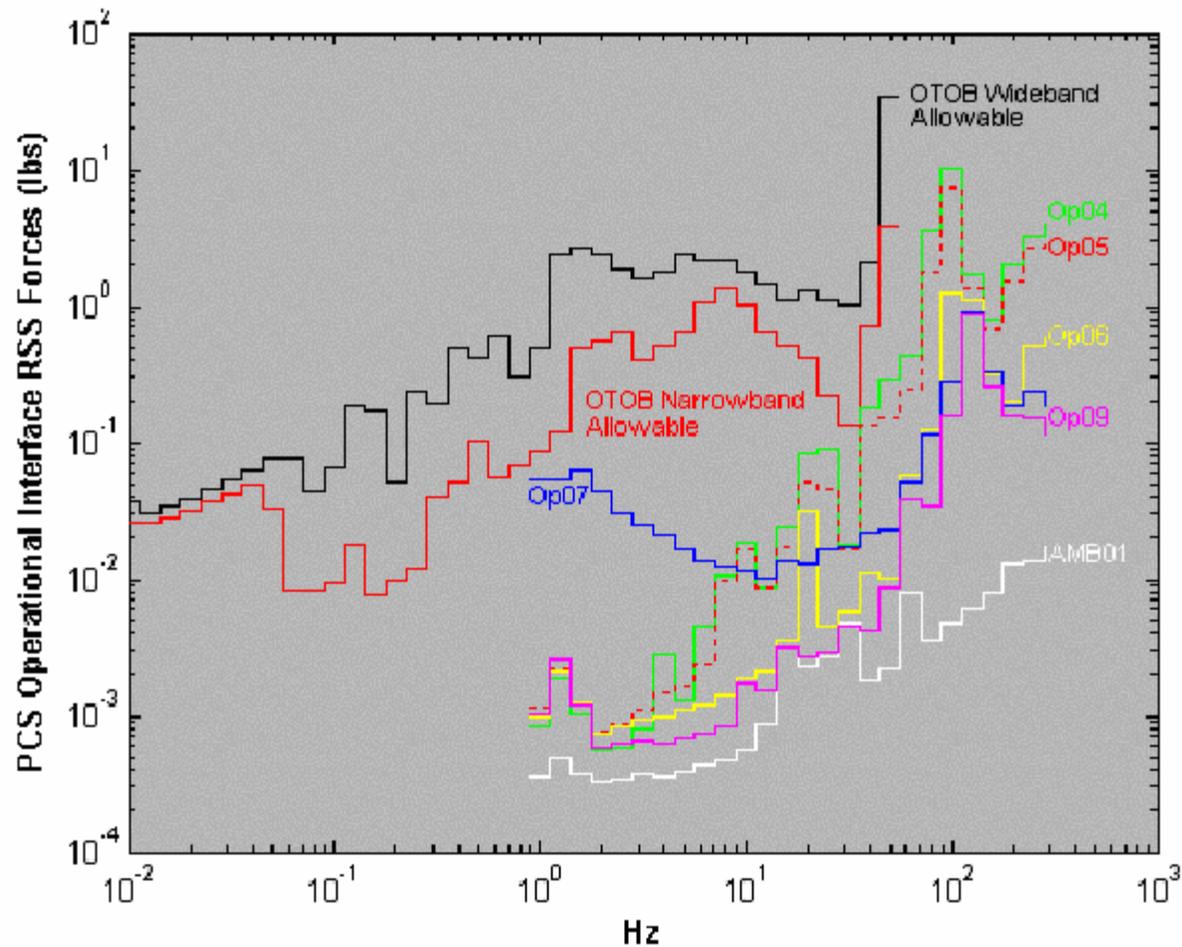
Microgravity Control & Disturbance Predictions for ISS Payloads



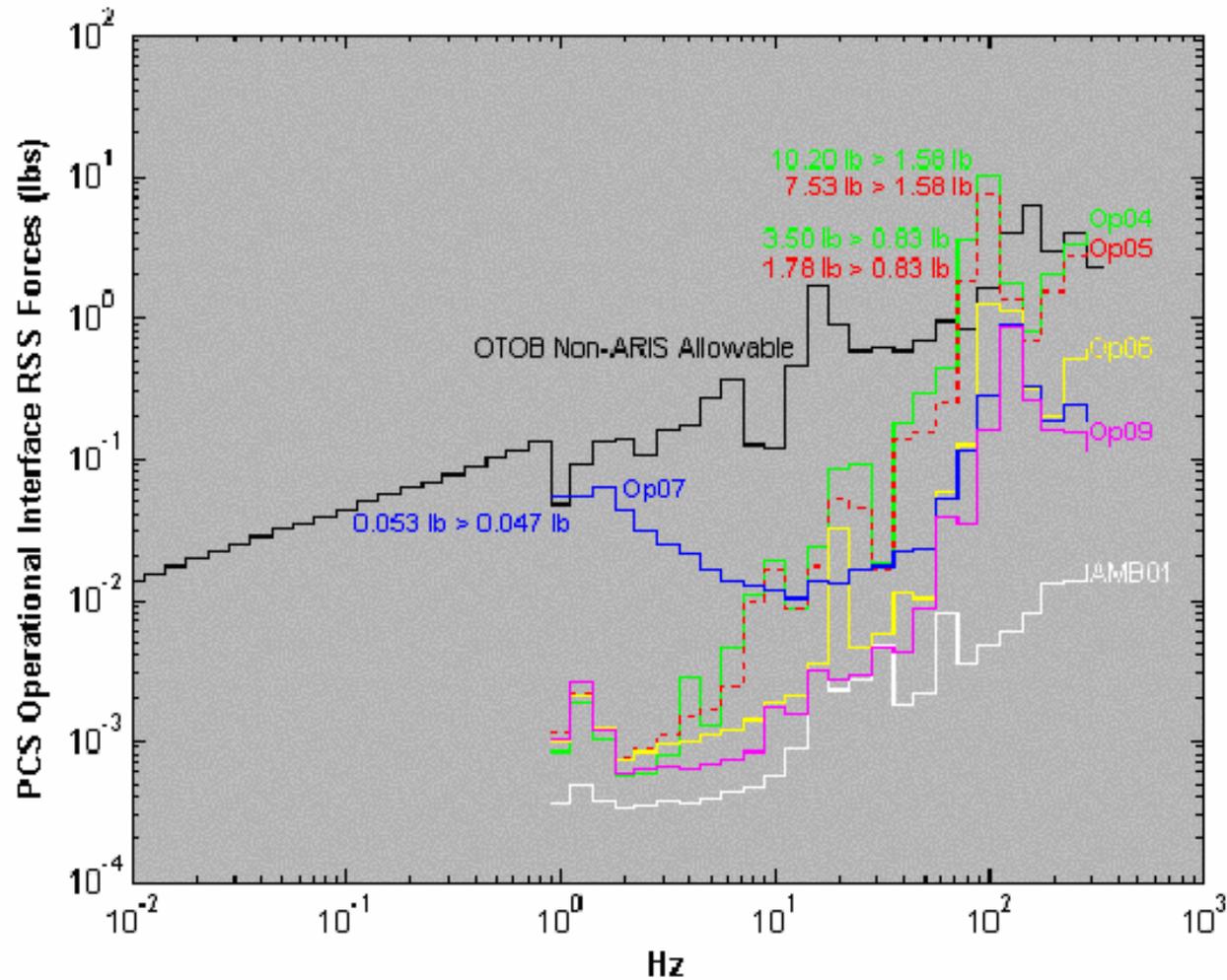
EXPPCS MEL Operational Testing

- **Op#1 – Avionics Fans & Hard Drives (startup)**
- **Op#2 – Avionics Fans Steady State, Hard Drive Startup**
- **Op#3 – Mixer Startup, Sedimentation Mix**
- **Op#4 – Mixer Steady State, Sedimentation Mix**
- **Op#5 – Mix / Melt Cycling (6°/sec for several hours)**
- **Op#6 – Rheology**
- **Op#7 – Carousel Rotation (2°/sec for 180°)**
- **Op#8 – Fiber Cell (0.10° motion every 5 sec)**
- **Op#9 – Avionics Fan Steady State**
- **Op#10 – Avionics Fan Power Up**

EXPPCS Interface Forces to EXPRESS Rack (ARIS)



EXPPCS Interface Forces to EXPRESS Rack (Non-ARIS)



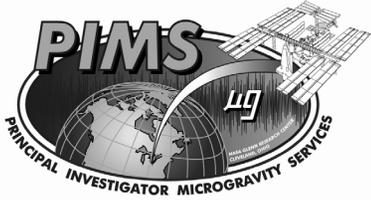


Microgravity Control & Disturbance Predictions for ISS Payloads

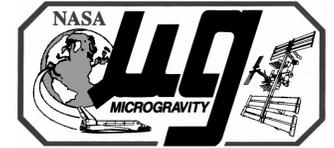


Verification & Validation

- **Analytical Verifications**
 - Rack NASTRAN Models
 - MATLAB Simulink Models
- **ARIS Performance – Sway Space & Sensor Saturation Are Based On:**
 - Payload Unique Stiffness & Damping of Umbilical Set
 - Payload Unique Mass & Center of Mass Position
 - Payload Unique Disturbance & Rack Dynamic Response
 - Payload Experiment Configuration
- **Maximize Use of Test Results in Updated Analytical Models**
 - Comparison With ISS Microgravity Requirements
 - Comparison With Science Requirements (SRED)



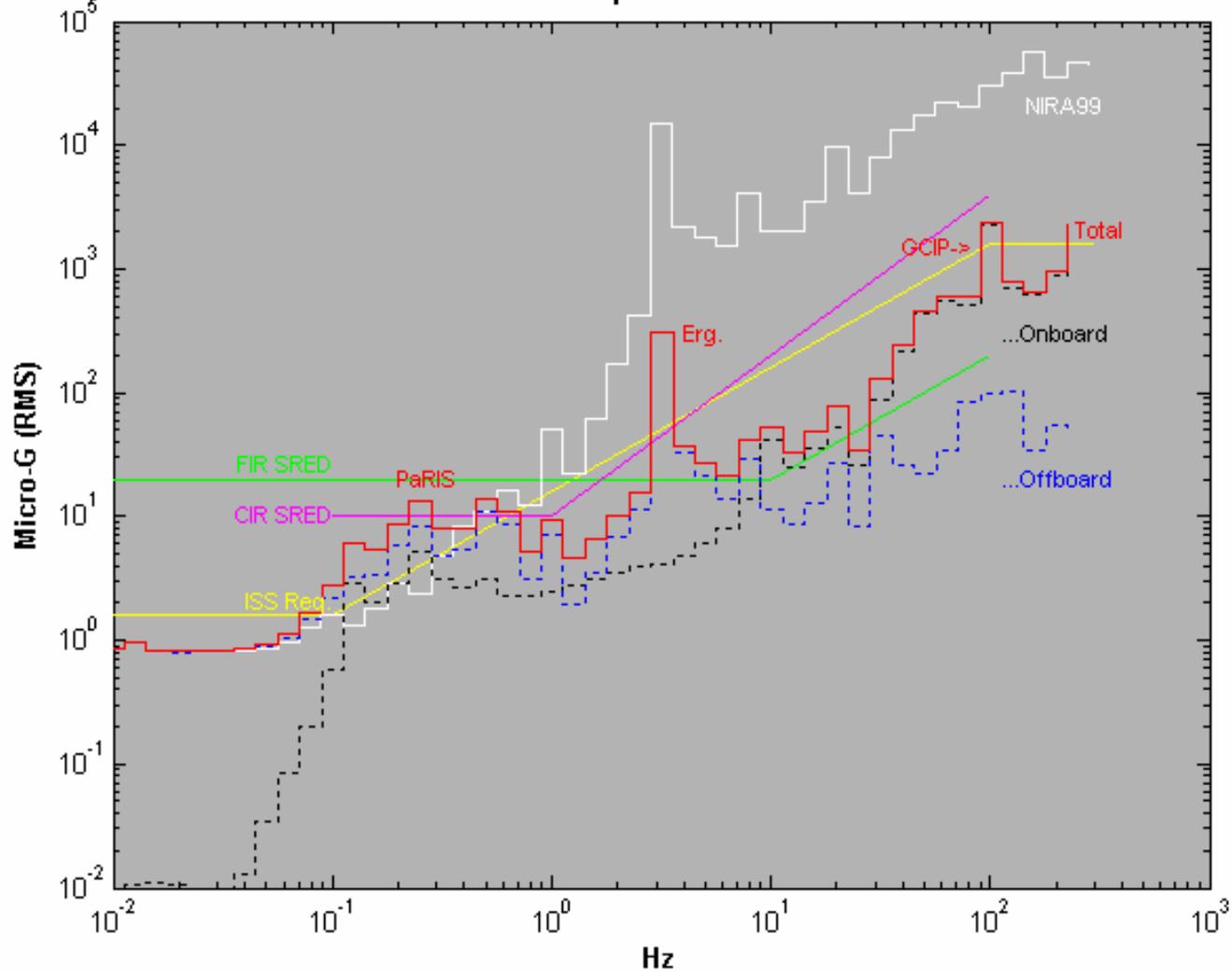
Microgravity Control & Disturbance Predictions for ISS Payloads



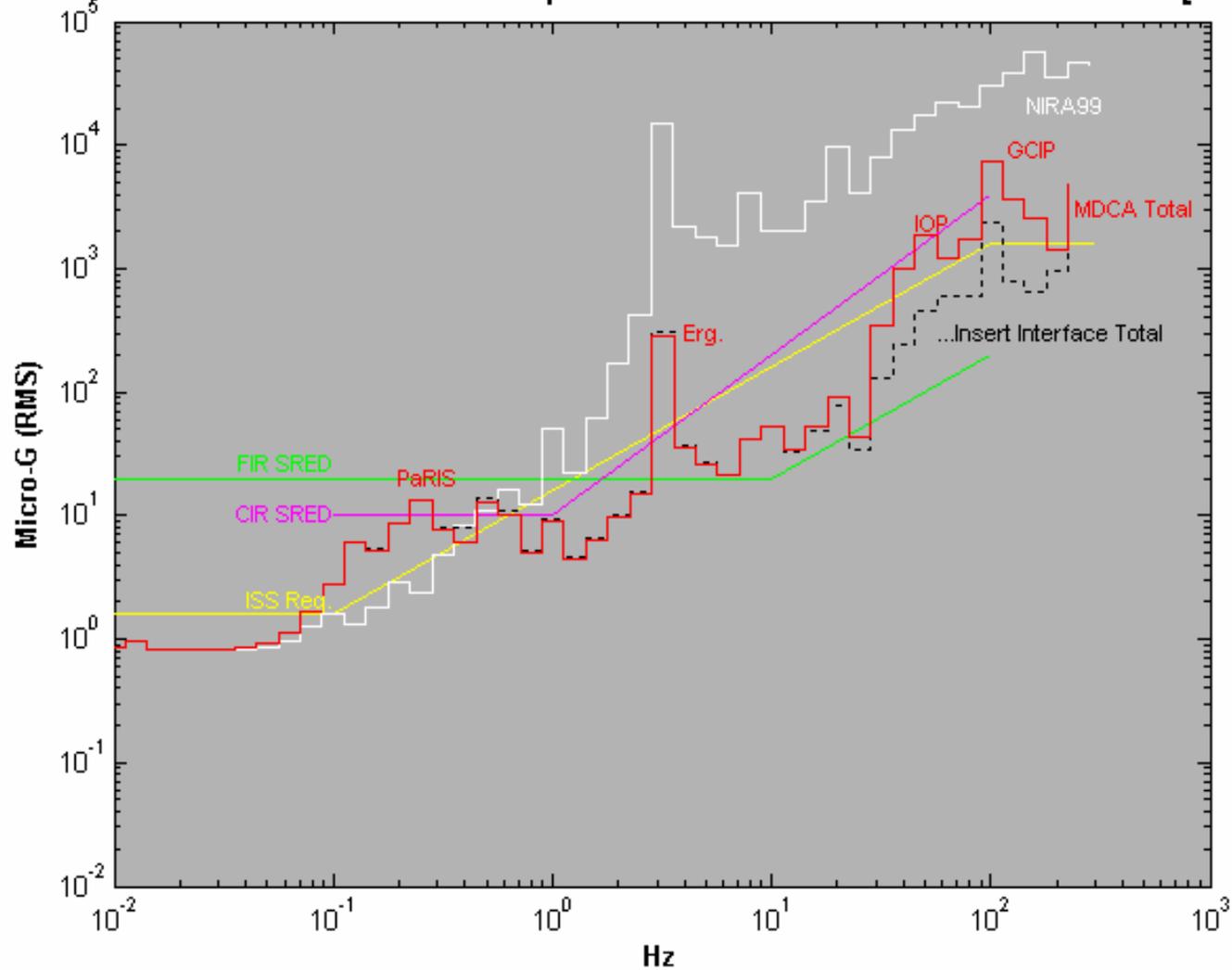
FCF Microgravity Assessment Example

- Predicted Offboard Loading (NIRA99 data from US Lab)
- Onboard Loadings Based on MEL Testing Used
- Combined MEL Test Data (Onboard) and NIRA (Predicted Offboard)
- Added Vacuum Resource Umbilical to EXPRESS ARIS Umbilicals
- Performance at Experiment Location and Verification Points
- Onboard to Offboard Impact
- Comparison to CIR & FIR Science Requirements Envelopes (SREDs)
- Development of CIR & FIR Experiment Microgravity Allocations

CIR-PARIS Science Insert Interface Response to Onboard and Offboard Loads [v6.0]

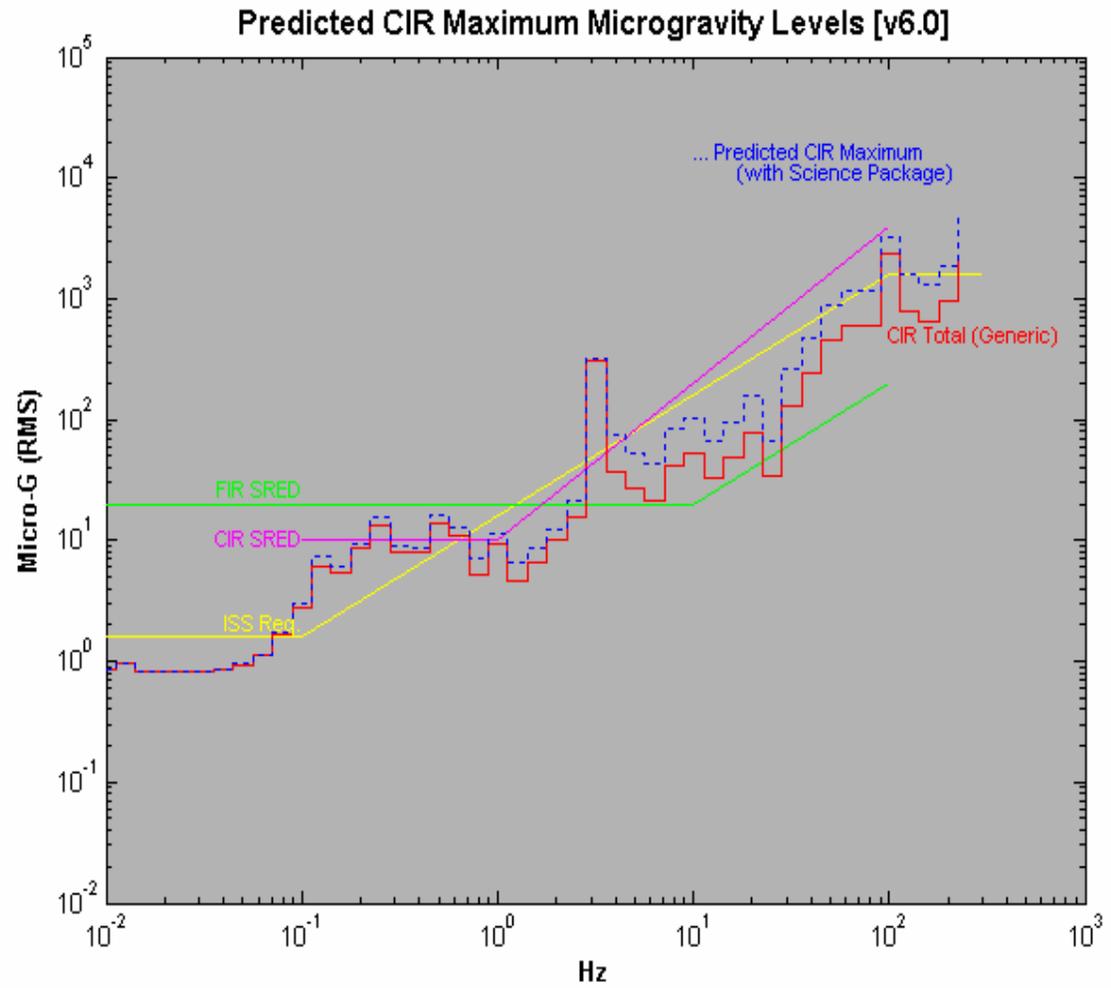


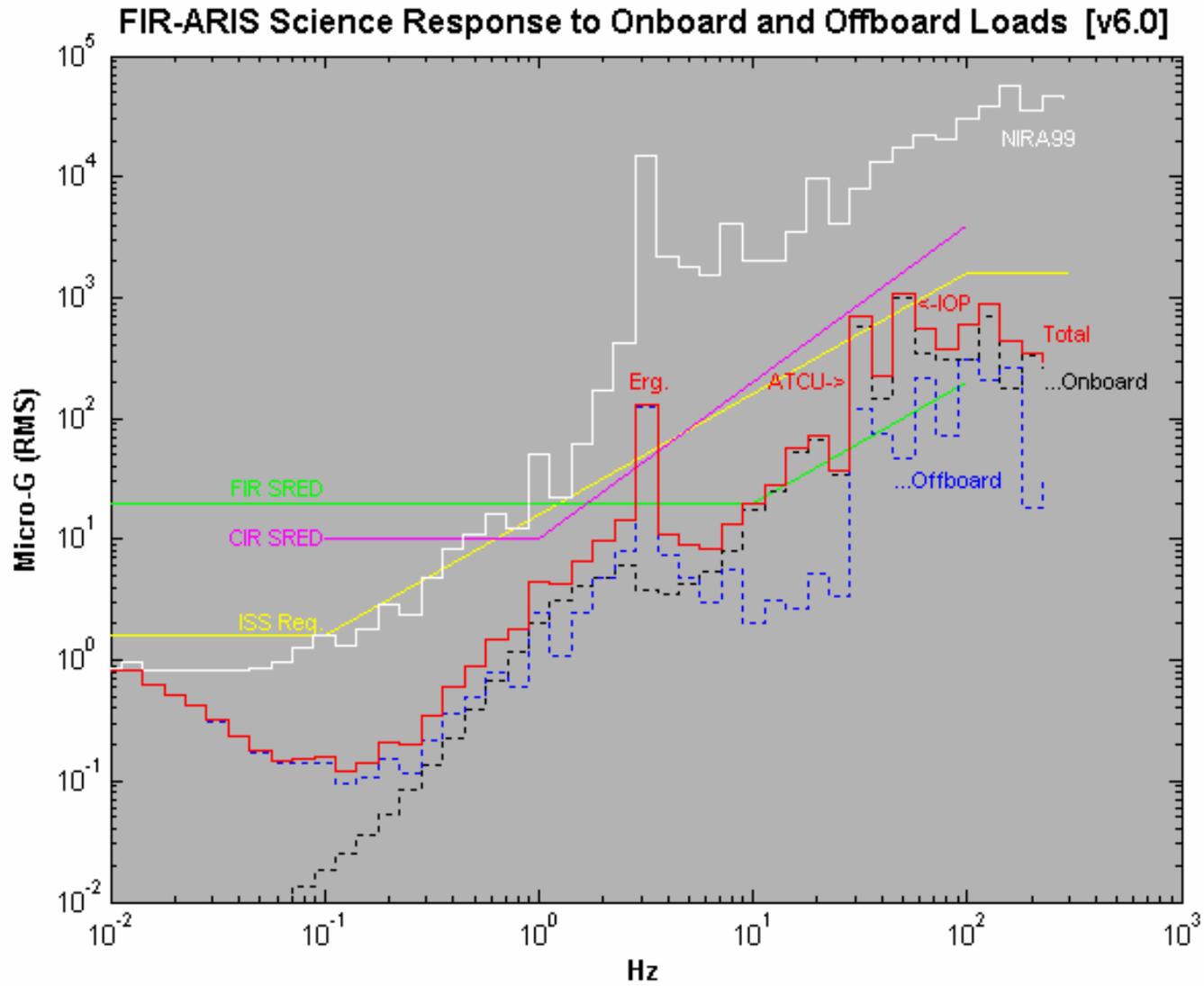
CIR-PARIS MDCA Science Response to Onboard and Offboard Loads [v6.0]



Preliminary CIR Science Allocations

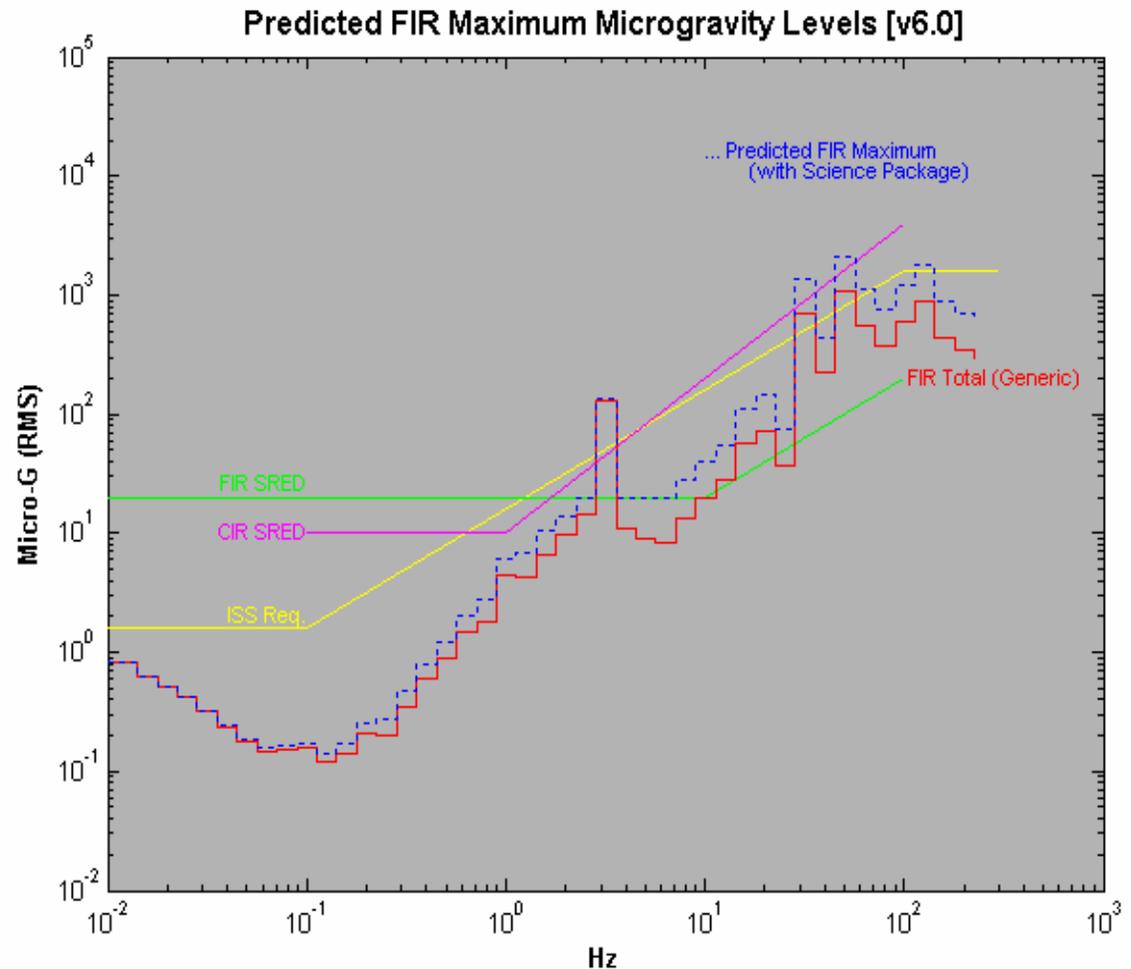
- CIR generic levels at science package interface (red)
- Does not include science package contributions
 - Maximum integrated levels are estimated for an ideal generic science package (dotted blue)
- Below 4 Hz the generic level has a slight increase above 0.1 Hz
- Above 4 Hz, the generic levels are used plus 6 dB to provide margin for science package loads and dynamics



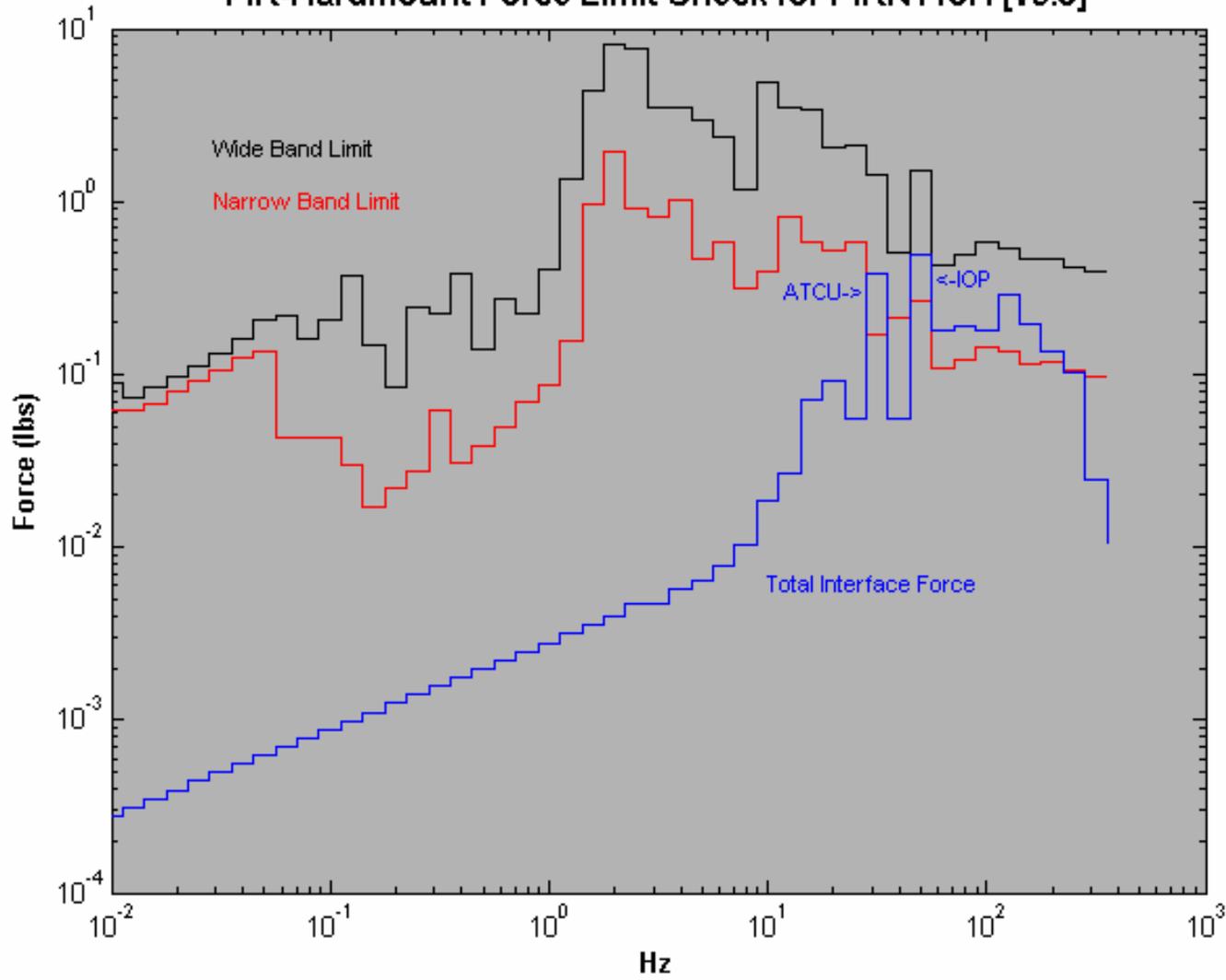


Preliminary FIR Science Allocations

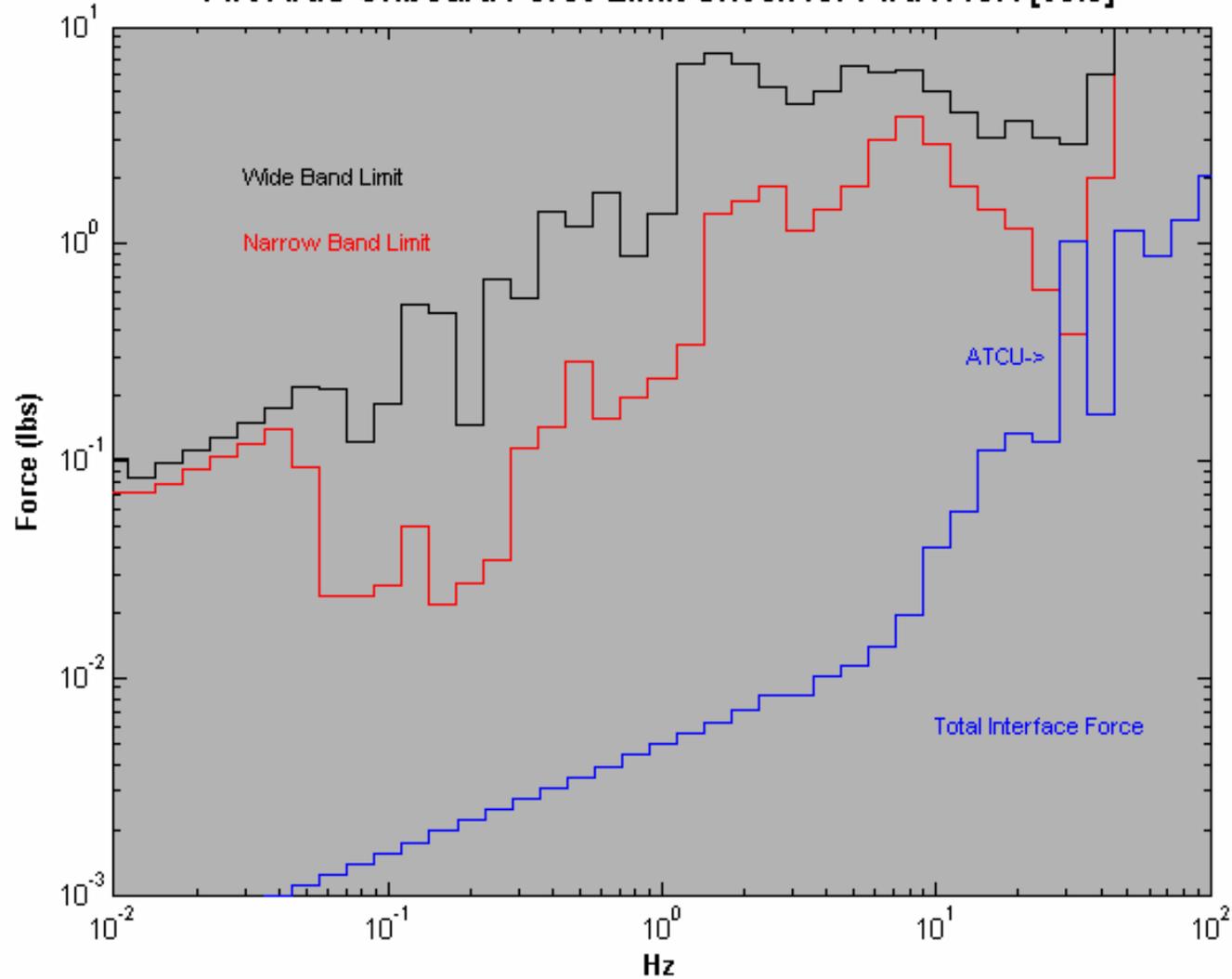
- FIR generic levels at science package interface (red)
 - Exceeds FIR SRED (green)
- Does not include science package contributions
 - Maximum integrated levels are estimated for an ideal generic science package (dotted blue)
- Below 4 Hz the generic level has a slight increase above 0.1 Hz
- Above 4 Hz, the generic levels are used plus 6 dB to provide margin for science package loads and dynamics

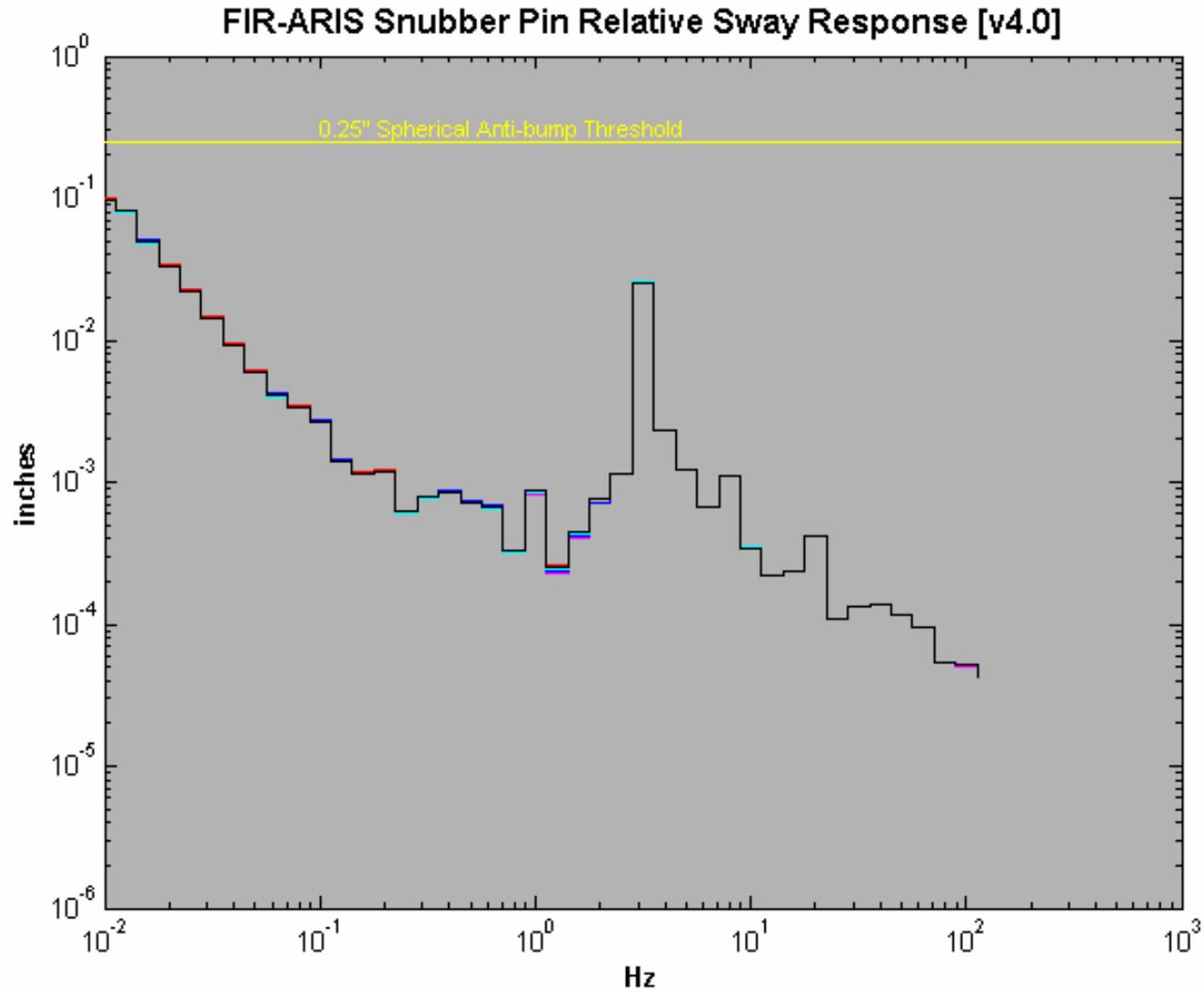


FIR-Hardmount Force Limit Check for PIRN110H [v6.0]



FIR-ARIS Onboard Force Limit Check for PIRN110H [v6.0]







Microgravity Control & Disturbance Predictions for ISS Payloads



Potential ISS On-Orbit Testing

- **Characterize Facility Racks On-Orbit**
- **Stiffness Characterization for Umbilicals**
- **Sway Space Check for ARIS & PaRIS Racks**
- **Need for SAMS Heads Onboard & Offboard Rack to Calculate Transfer Functions**
- **Update Models Based on Actual On-Orbit Data**
- **Utilize Models for Payload Configuration Change Predictions**
- **Predict Microgravity Levels at Science Experiments by Using Models**
 - SAMS & MAMS Locations Specified with Measured Data Input into Model
 - Science Locations Modeled for Obtaining Data Based on Actual Measurements



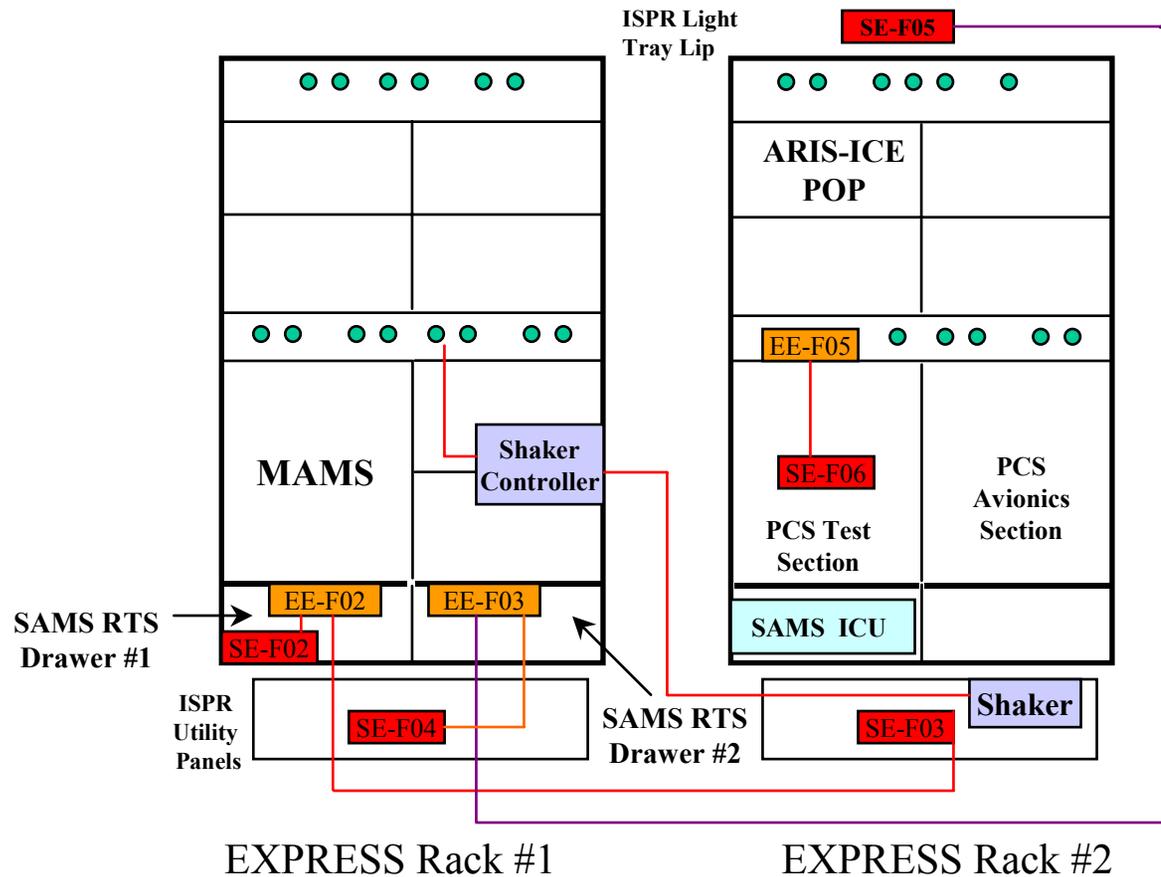
Microgravity Control & Disturbance Predictions for ISS Payloads



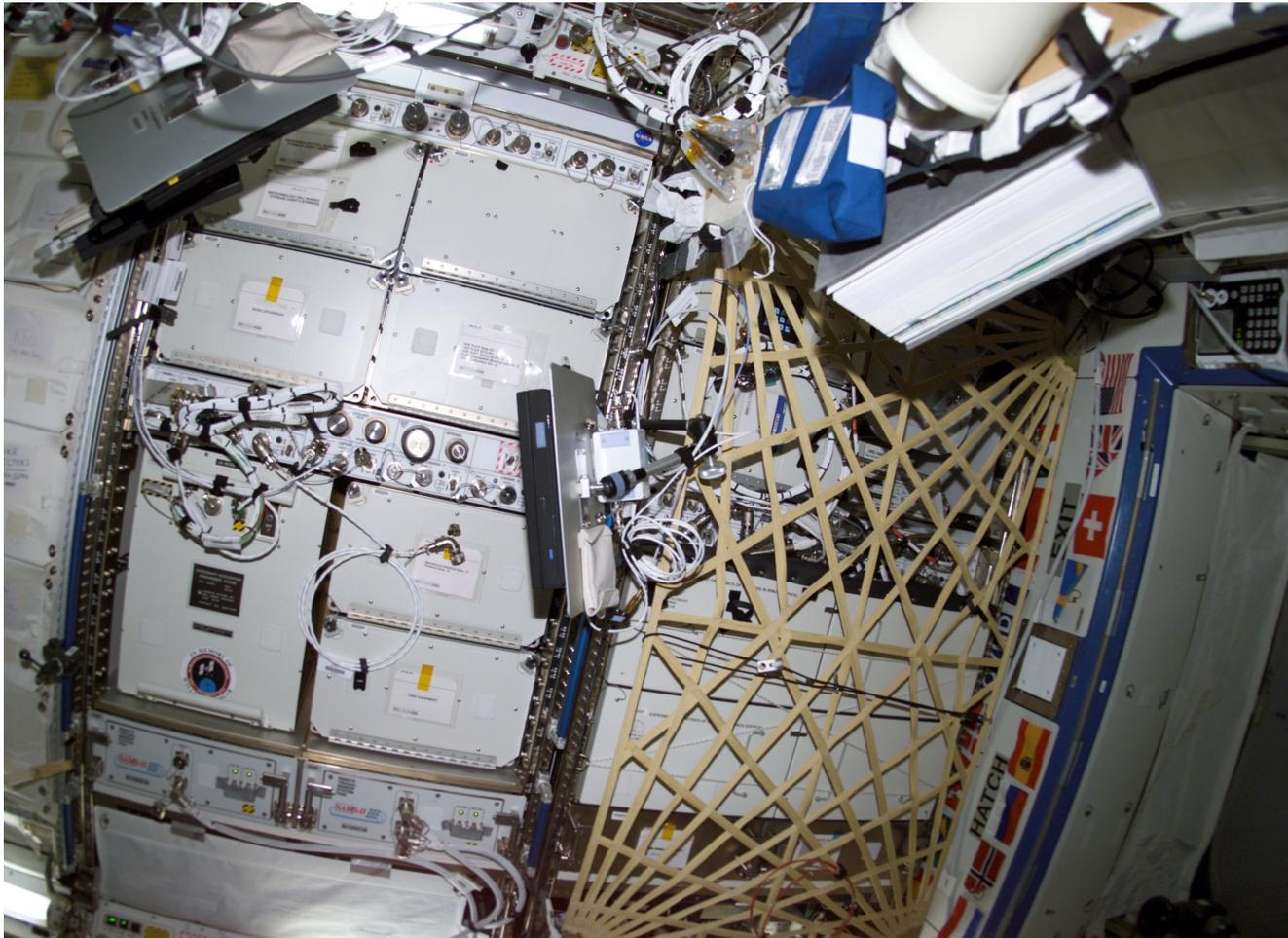
Evaluation of ARIS Performance Based on SAMS

- Five SAMS SE's Utilized for ARIS-ICE Assessment
 1. **SE-F02 in RTS Drawer #1 in EXPRESS Rack #1 (Non-ARIS).**
 2. **SE-F03 on US Lab Z-Panel below EXPRESS Rack #2.**
 3. **SE-F04 on US Lab Z-Panel below EXPRESS Rack #1.**
 4. **SE-F05 on US Lab Light Tray above EXPRESS Rack #2.**
 5. **SE-F06 on EXPPCS located in EXPRESS Rack #2 (ARIS).**
- Compare Microgravity Levels of Onboard Rack with Offboard Rack Locations
- Compare ARIS Rack with Non-ARIS Rack Microgravity Levels
- Compare Predicted Behavior with Actual Measured Behavior

Location of SAMS Sensors during ISS Increment 2

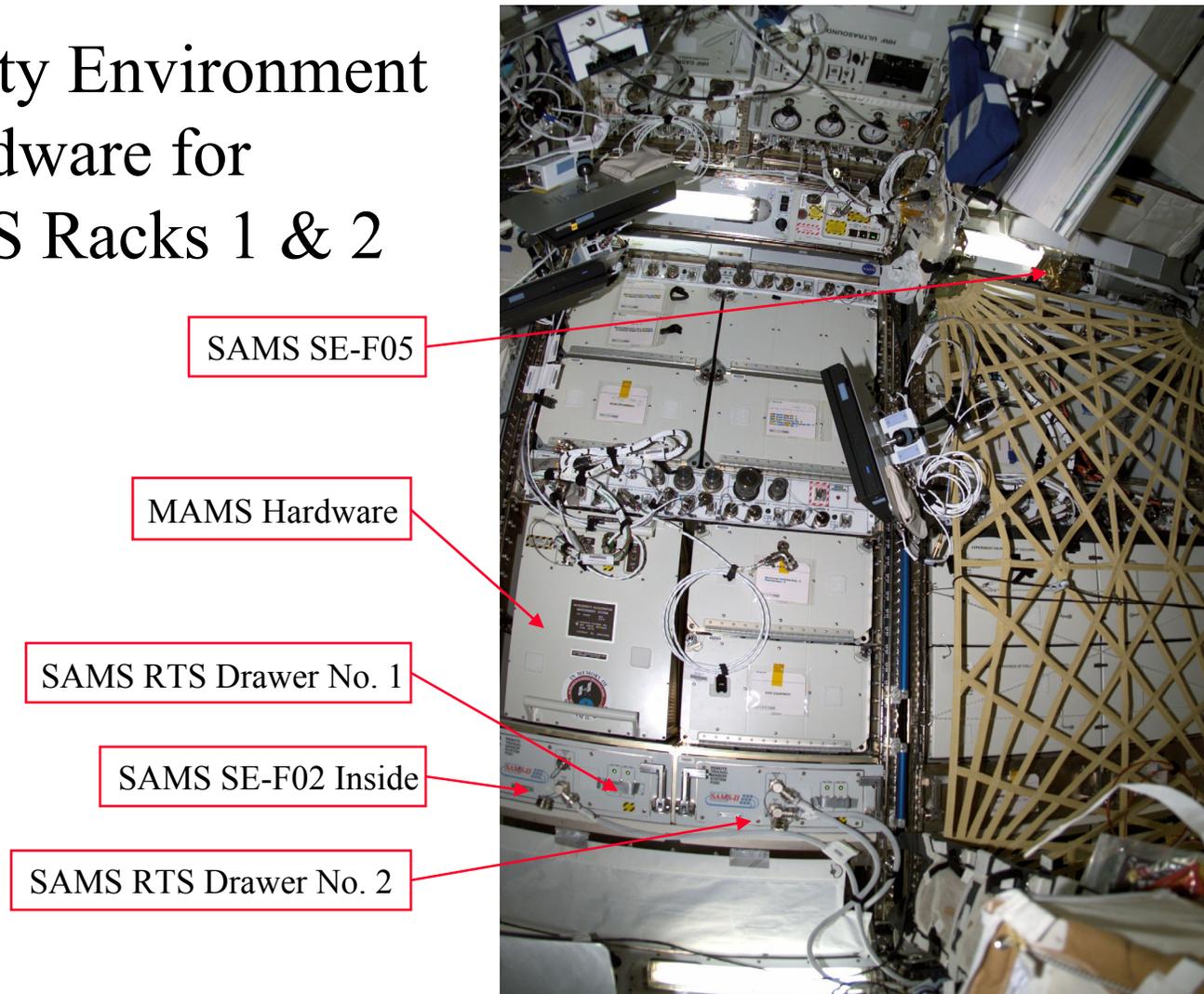


Microgravity Control & Disturbance Predictions for ISS Payloads

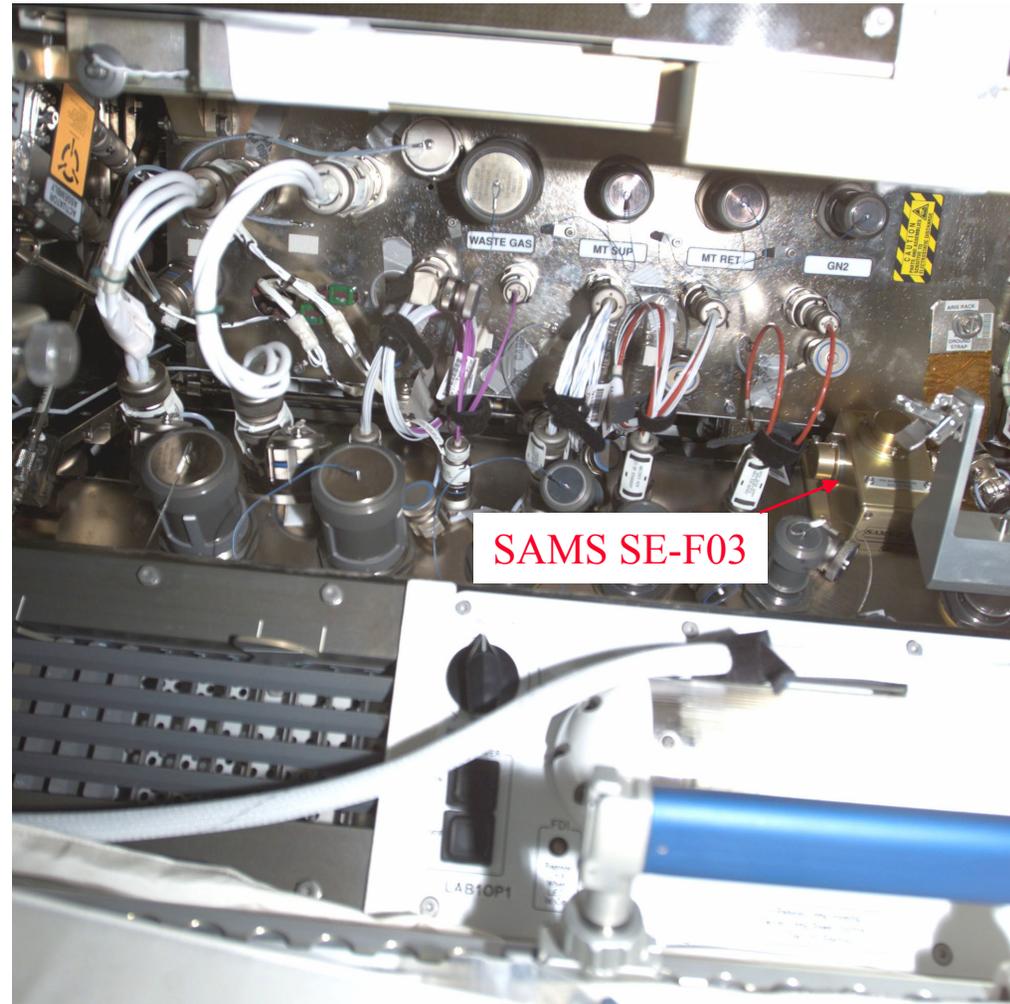


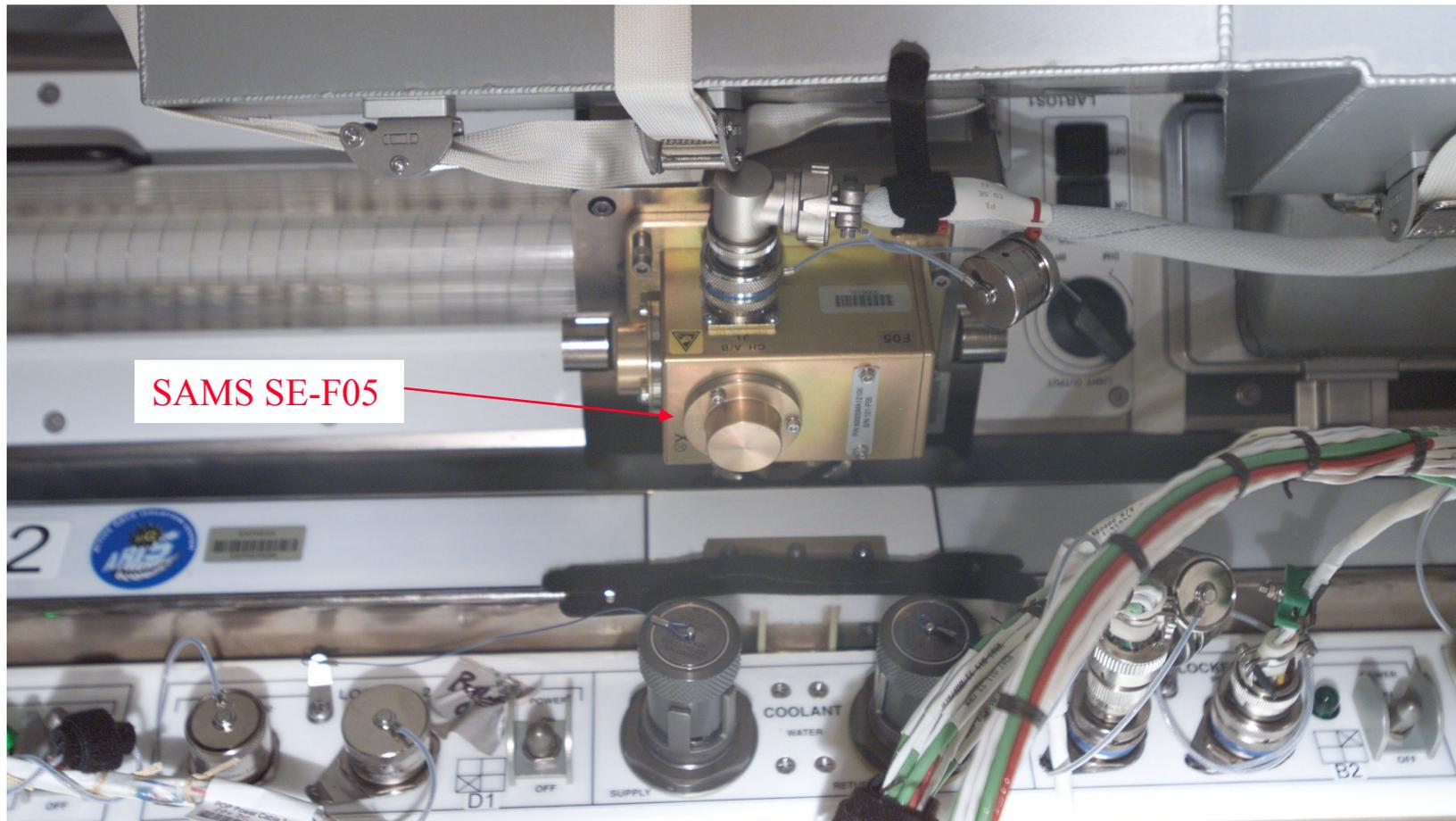
EXPRESS Racks Nos. 1 & 2 Onboard US Lab Module

Microgravity Environment Hardware for EXPRESS Racks 1 & 2



EXPRESS Rack No. 2 Rack Utility Panel (RUP) with Umbilicals & SAMS SE-F03

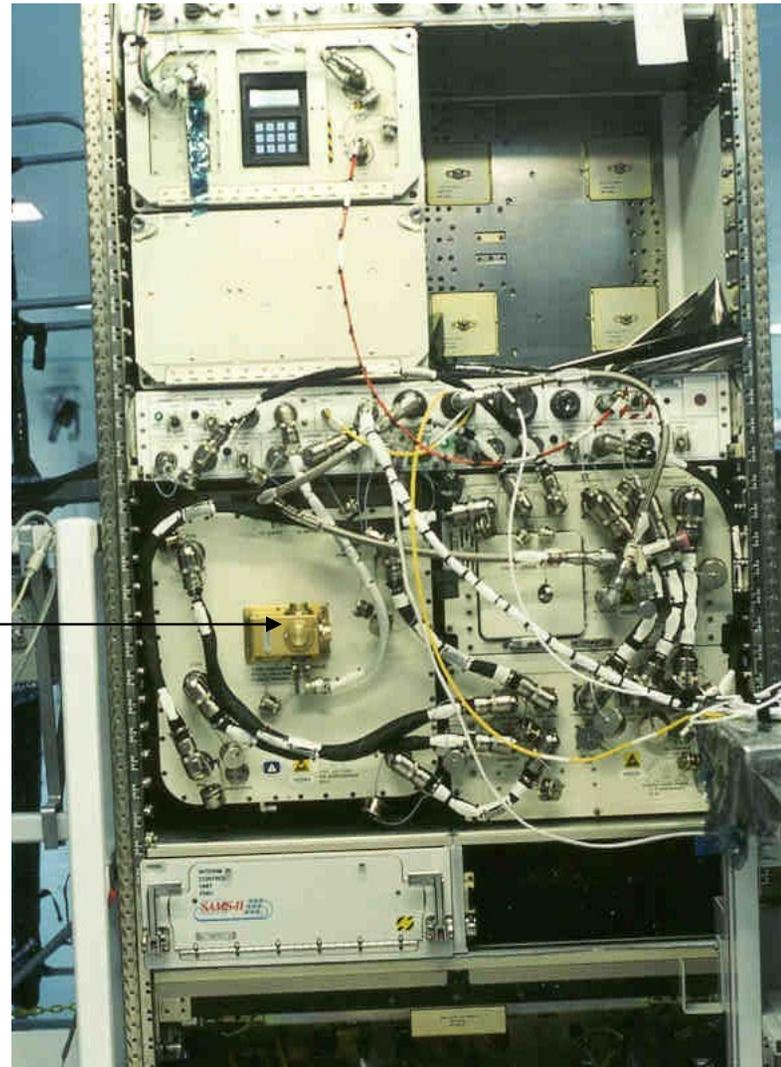


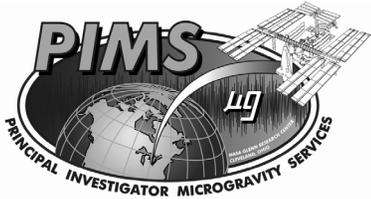


SAMS SE-F05 Above EXPRESS Rack No. 2

SAMS SE-F06 Mounted
on EXPPCS Test Section
of EXPRESS Rack No. 2

SAMS SE-F06





Microgravity Control & Disturbance Predictions for ISS Payloads

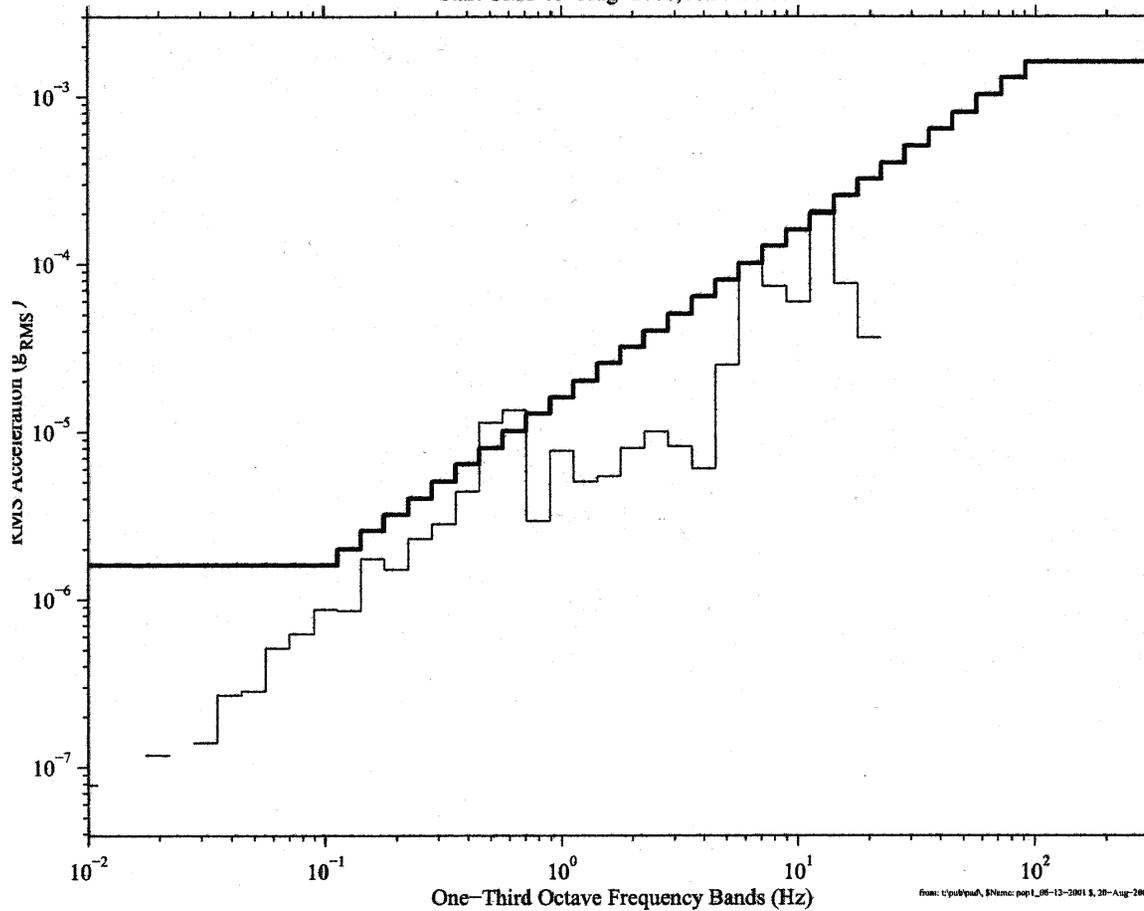


ARIS Active – EXPRESS Rack No. 1 (SE-F02)

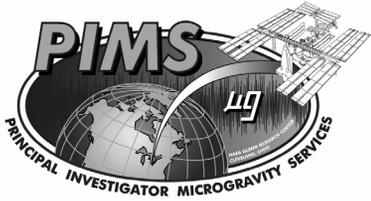
sams2, 121R02 at LAB102, ER1, Drawer 1:[128.73 -23.53 144.15]
62.5 sa/sec (25.00 Hz)
 $\Delta f = 0.008$ Hz, Nfft = 7501
Mode: 100sec

Increment: 2, Flight: 7A
Sum
Hanning, k = 1
Span = 120.00 sec.

ARIS Activity
Start GMT 03-Aug-2001,18:25:00.000



from: c:\pub\meit\4\Name: pap1_08-12-2001_8_20-Aug-2001_10:02:54.230



Microgravity Control & Disturbance Predictions for ISS Payloads

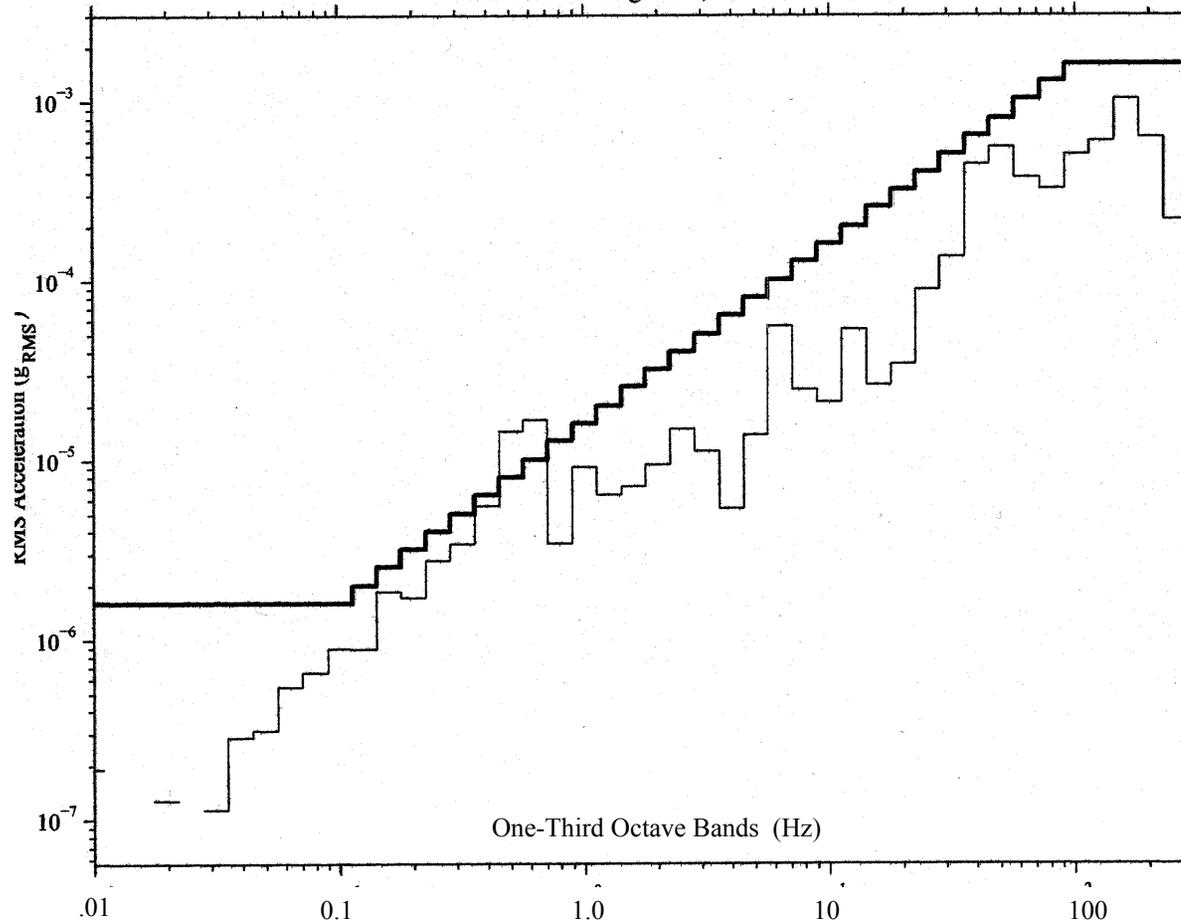


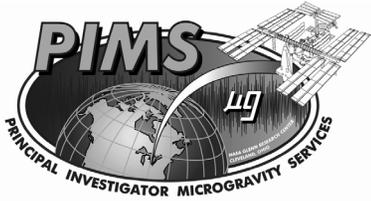
ARIS Active – Z Panel Offboard ER 2 (SE-F03)

sams2, 121f03 at LAB101, ER2, Lower Z Panel:[191.54 -40.54 135.25]
1000.0 sa/sec (400.00 Hz)
 $\Delta f = 0.008$ Hz, Nfft = 120000
Mode: 100sec

Increment: 2, Flight: 7A
Sum
Hanning, k = 1
Span = 120.00 sec.

Aris Activity
Start GMT 03-Aug-2001,18:25:00.001





Microgravity Control & Disturbance Predictions for ISS Payloads

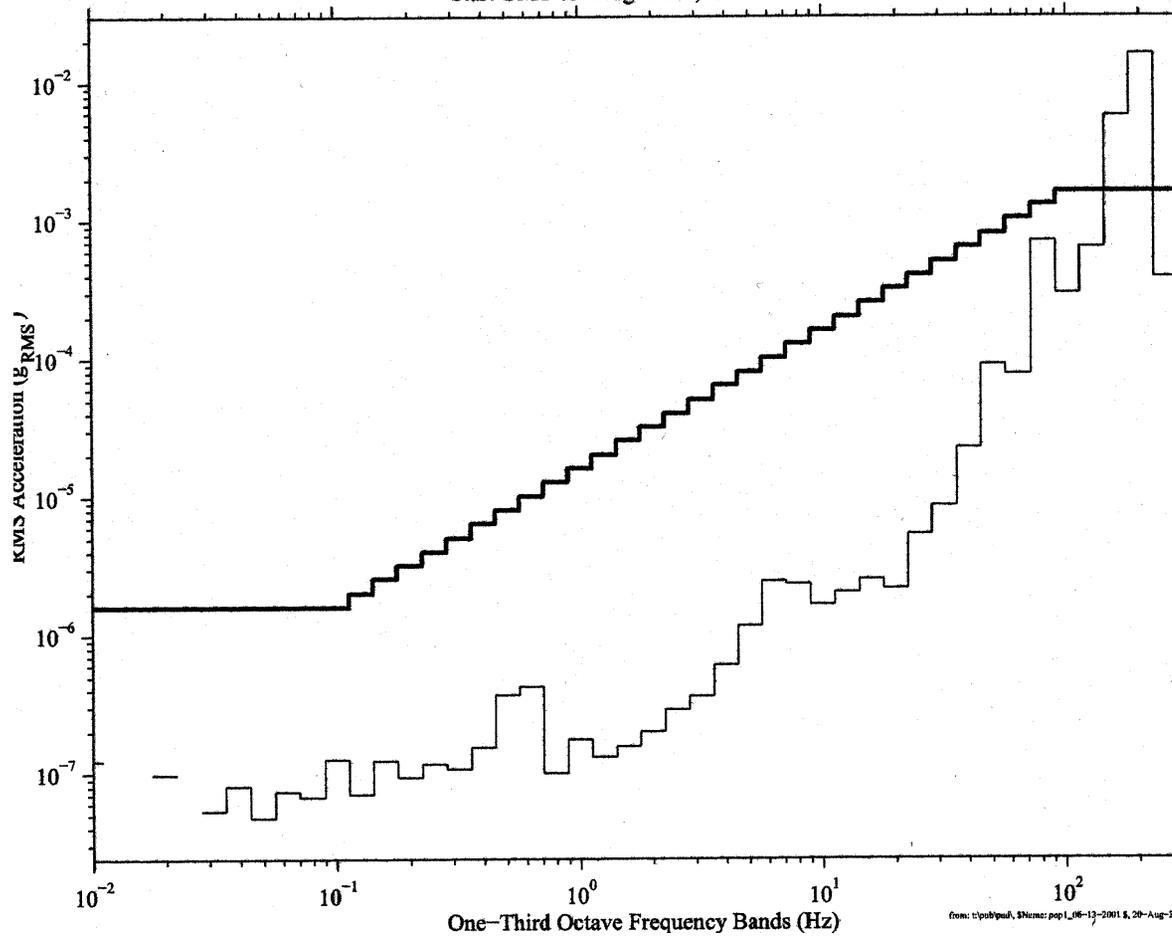


ARIS Active – EXPRESS Rack No. 2 (SE-F06)

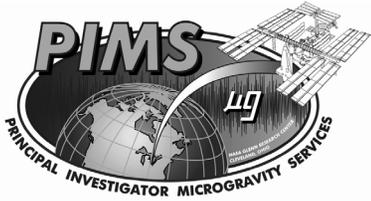
sams2_121f06 at LAB101, ER2, PCS Test Section:[179.90 -6.44 145.55]
 1000.0 s/s (400.00 Hz)
 Δf = 0.008 Hz, Nfft = 120001
 Mode: 100sec

sams2_accel, LAB101, ER2, PCS Test Section, 400.0 Hz (1000.0 s/sec)
 Start GMT 03-Aug-2001,18:25:00.000

Increment: 2, Flight: 7A
 Sum
 Hanning, k = 1
 Span = 120.00 sec.



from: t:\pub\pubA_S\Name: pop1_06-13-2001_6_20-Aug-2001_1626402.610



Microgravity Control & Disturbance Predictions for ISS Payloads

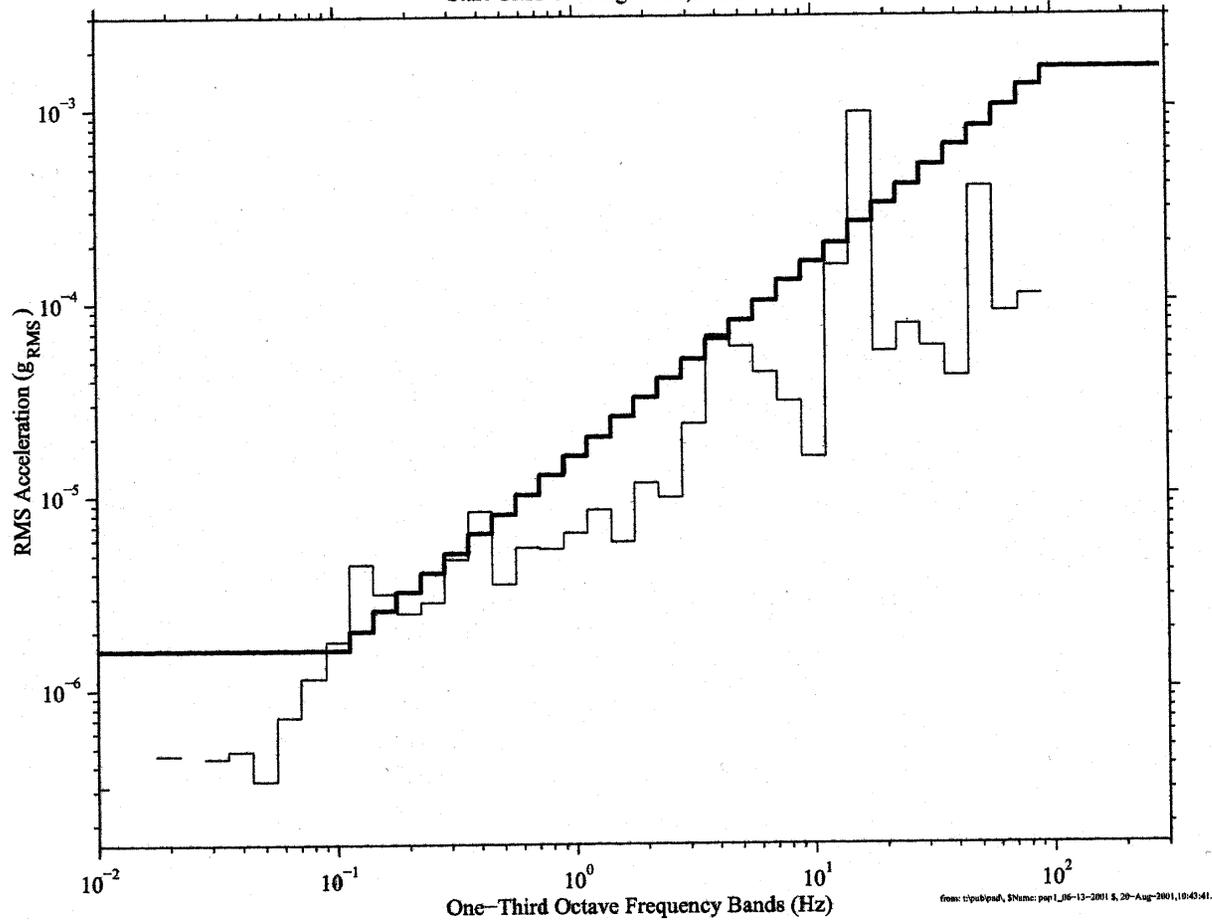


ARIS Idle – EXPRESS Rack No. 1 (SE-F02)

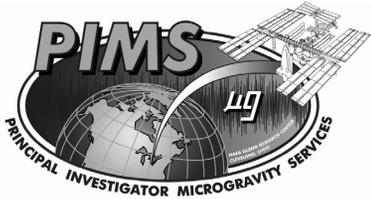
sanrs2, 121f02 at LAB102, B1, Drawer 1:[128.73 -23.53 144.15]
 250.0 sa/sec (100.00 Hz)
 Δf = 0.008 Hz, Nfft = 29999
 Mode: 100sec

Increment: 2, Flight: 7A
 Sum
 Hanning, k = 1
 Span = 119.99 sec.

ARIS Activity
 Start GMT 14-Aug-2001,17:12:00.004



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Microgravity Control & Disturbance Predictions for ISS Payloads

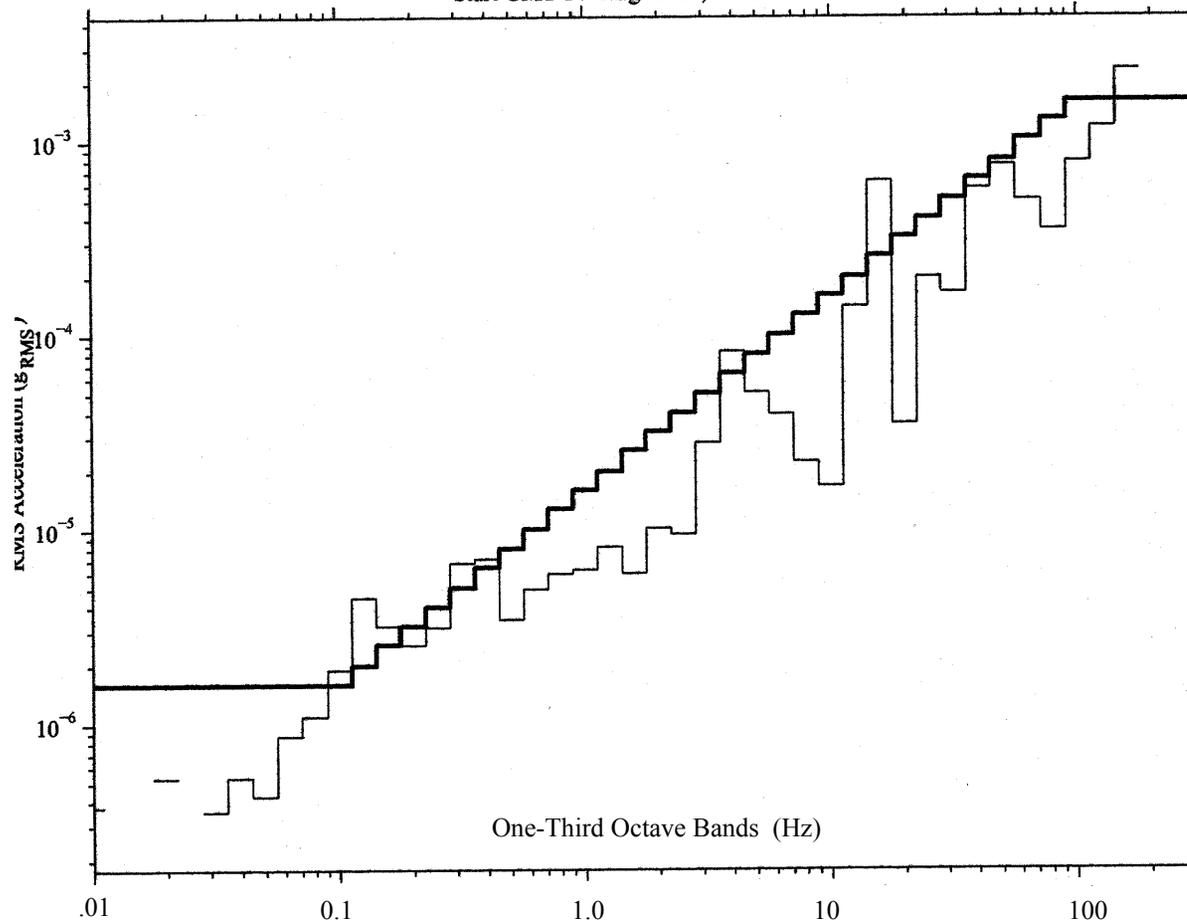


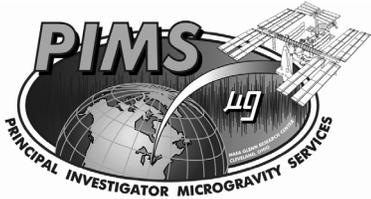
ARIS Idle – Z Panel Offboard ER 2 (SE-F03)

sams2, 121f03 at LAB101, ER2, Lower Z Panel:[191.54 -40.54 135.25]
 500.0 sa/sec (200.00 Hz)
 $\Delta f = 0.008$ Hz, Nfft = 60236
 Mode: 100sec

Increment: 2, Flight: 7A
 Sum
 Hanning, k = 1
 Span = 120.00 sec.

ARIS Activity
 Start GMT 14-Aug-2001,17:12:00.001





Microgravity Control & Disturbance Predictions for ISS Payloads

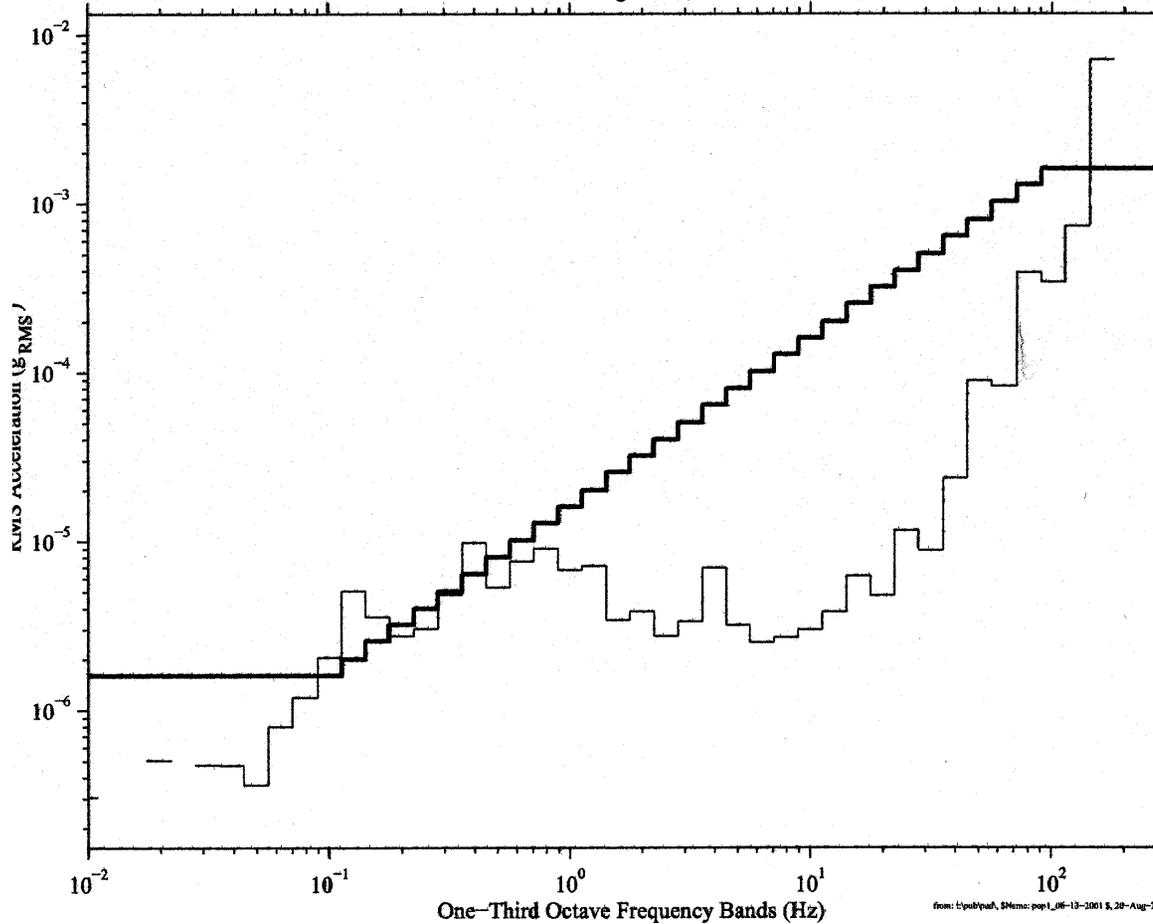


ARIS Idle – EXPRESS Rack No. 2 (SE-F06)

sams2, 121f06 at LAB101, ER2, PCS Test Section:[179.90 -6.44 145.55]
 500.0 sa/sec (200.00 Hz)
 $\Delta f = 0.008$ Hz, Nfft = 60000
 Mode: 100sec

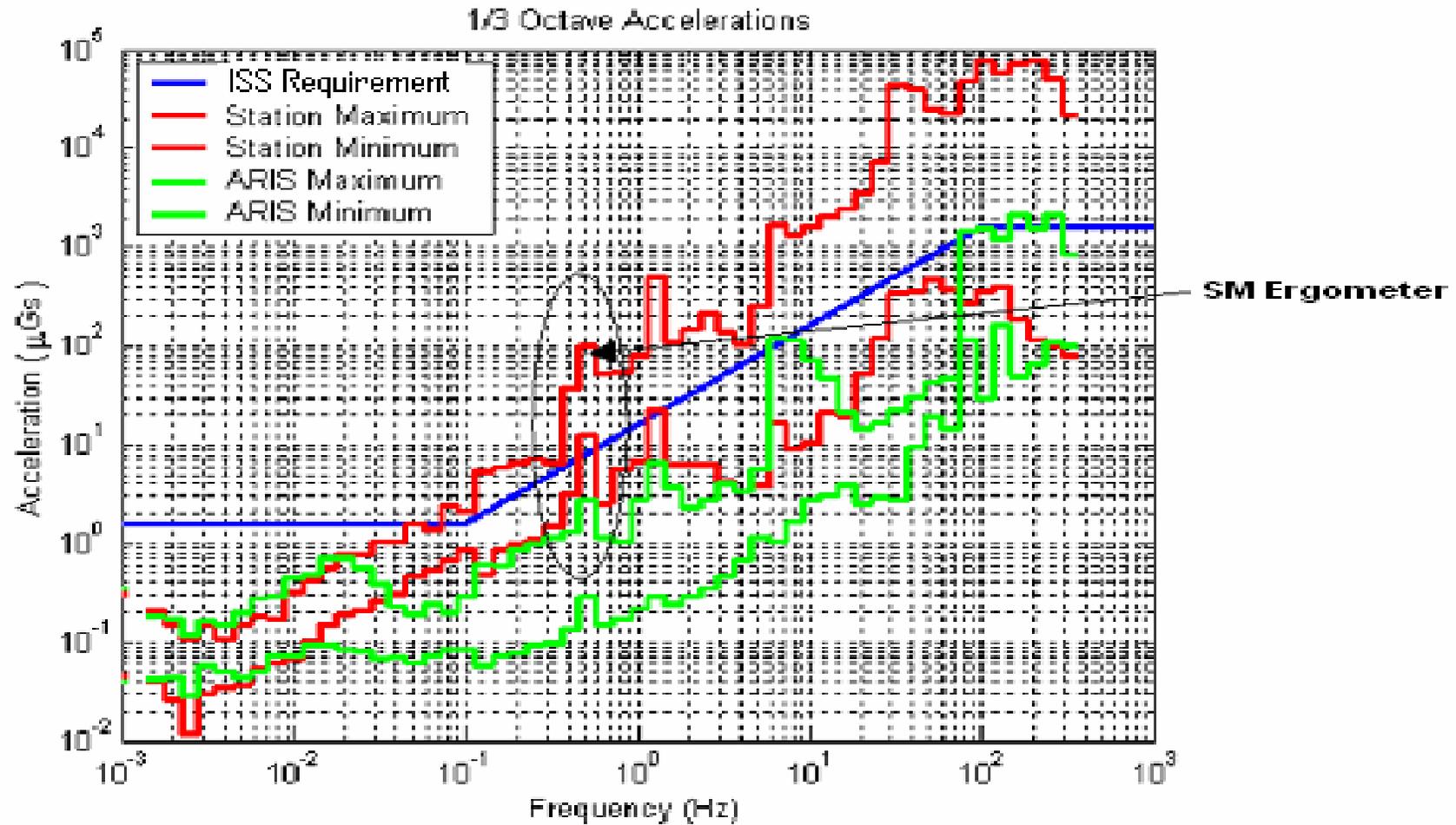
Increment: 2, Flight: 7A
 Sum
 Hanning, k = 1
 Span = 120.00 sec.

ARIS Activity
 Start GMT 14-Aug-2001,17:12:00.002



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On-Orbit Measured ISS Acceleration Levels





Microgravity Control & Disturbance Predictions for ISS Payloads



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